

JK Cement Works A unit of JK Cement Ltd. CIN :L17229UP1994PLC017199

Jaisalmer Project Office :

 E/316, Laxmi Chand Sawal Avasiya Colony, Jaisalmer-345001 (Raj.) India
www.ikcompot.com

Swww.jkcement.com

Ref. No. JKC/Jaisalmer/IU/EC/001

Dated – 29<sup>th</sup> Nov, 2024

Τo,

Deputy Director General of Forests (C), Integrated Regional Office, Jaipur A-209&218, 'Aranya Bhawan', Mahatma Gandhi Road, Jhalana Institutional Area, Jaipur (Raj.) – 304002 E-mail: <u>iro.jaipur-mefcc@gov.in</u>

Sub: Submission of the Six-Monthly Compliance Report of stipulated conditions in the Environmental Clearance granted for Proposed Integrated Cement Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District: Jaisalmer, Rajasthan by M/s JK Cement Ltd. for the period: April-2024 to September 2024.

Ref: - EC granted by MoEF&CC vide File No. IA-J-11011/498/2021-IA-II (IND-I) dated 30.09.2024.

Dear Sir,

This is context to the above subject & reference, we are submitting herewith the Six-Monthly Compliance Report of stipulated conditions in Environmental Clearance granted for Proposed Integrated Cement Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District: Jaisalmer, Rajasthan by M/s JK Cement Ltd. for the period: **April-2024 to September 2024** as per the above referred EC letter.

As per MoEF & CC notification vide No.: S.O. 5845(E) dated 26.11.2018 regarding to submit the Environment Clearance Compliance Report in soft copy only and in compliance to the same, we are hereby submitting the EC Compliance through e-mail for your kind reference and record please.

We trust, your good self will find the same in order.

Thanking you, Yours faithfully,

For J. K. Cement Ltd., Jaisalmer (A Unit of J. K. Cement Ltd.)

Bhaskar Singh Rawat (Authorized Signatory)

Encl. As above.

C.C. :

1. The Director, Ministry of Environment, Forest & Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, Aliganj, New Delhi- 110003. E-mail: <u>moef@nic.in</u> , <u>monitoring-ec@nic.in</u>



Corporate Office

 Prism Tower, 5<sup>th</sup> Floor, Ninaniya Estate, Gwal Pahari, Gurugram - 122102, Haryana

+0124-6919000admin.prismt@jkcement.com

www.jkcement.com





Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka) Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)





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- 2. The Member Secretary, Rajasthan Pollution Control Board, 4, Jhalana Institutional Area, Jhalana Doongri, Jaipur (Rajasthan). E-mail: member-secretary@rpcb.nic.in
- 3. The Regional Officer, RSPCB, Field Hostel of Indira Gandhi Nahar Pariyojna Residential Colony, Jaisalmer E-mail: rorpcb.jai@gmail.com
- 4. The Member Secreatary, Central Pollution Control Board, Parivesh Bhawan, East Arjun Nagar, Delhi-110032. E-mail mscb.cpcb@nic.in
- 5. The Regional Director, Central Pollution Control Board, Paryavaran Parisar, E-5, arera Colony, Bhopal (M.P) 462016. E-mail: cpcb.bhopal@gov.in



• Prism Tower, 5<sup>th</sup> Floor, Ninaniya Estate, Gwal Pahari, Gurugram - 122102, Haryana



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| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
| Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x  | To: September,    |
| 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],         | 2024              |
| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway | -                 |
| Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District:     |                   |
| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

| Name                                 | & Location of Project   | :  | Village: Parewar, Tehsil: Jaisalmer, District:  |
|--------------------------------------|---|--|---|
|                                      |   |  | Jaisalmer, Rajasthan by M/s JK Cement Ltd.  |
| Clearance Letter No. & Date :        |   | IA-J-11011/498/2021-IA-II(IND-I), Dated:<br>30 <sup>th</sup> September, 2024 |   |
| Detail Of Project As Per EC Letter : |   | :  | Proposed Integrated Cement Plant -<br>Clinker (2 x 4.0 Million TPA), Cement (2 x<br>3.0 Million TPA), WHRS (2 x 25 MW), DG<br>Set [2 x 1250 KVA {1000 KVA or 500 KVA,<br>250 KVA & 125 KVA}], Oxygen Plant (2 x<br>80 m3/hr) in phased manner along with<br>installation of Railway Siding with Wagon<br>Tippler at Village: Parewar, Tehsil:<br>Jaisalmer, District: Jaisalmer, Rajasthan<br>by M/s JK Cement Ltd. |
| Period                               | of Compliance Report  | :  | April' 2024 to September' 2024  |
| Status                               | of Project  | :  | Project work yet to be started  |
|                                      |   |  | Compliance Status   |
| 5. NO.                               | Conditions  |  | -   |
| 1.                                   | SPECIFIC CONDITION:   |  |   |
| 1.1                                  | This Environmental clearance is granted subject<br>final outcome of Hon'ble Supreme Court of In-<br>Hon'ble High Court, Hon'ble NGT and any oth<br>Court of Law, if any, as may be applicable to the<br>project.  | dia,<br>her<br>his   | Agreed & Noted.   |
| 1.2                                  | The project proponent shall comply with a<br>environmental protection measures and safeg<br>proposed in the documents submitted to the Min<br>All the recommendations made in the EIA/EN<br>respect of environmental management, and<br>mitigation measures relating to the<br>project shall be implemented   | guards<br>nistry.<br>MP in   | Agreed.<br>It will be ensured to comply with all the<br>environmental protection measures and<br>safeguards proposed in the documents<br>submitted to the Ministry.   |
| 1.3                                  |   | ration<br>ed.  | Noted & Will be Complied.   |
| 1.4                                  | The PP shall to approach Ministry before setti<br>2nd Phase cement unit with documentation rega<br>availability and interlinking aspects of lime<br>requirement.  | arding   | Noted.<br>Before setting up 2nd Phase cement unit the<br>Ministry will be approached with<br>documentation regarding availability and<br>interlinking aspects of limestone requirement  |
| 1.5                                  | There is rich habitation nearby along with othe<br>sensitive areas within the study area of the proj<br>site. Proponent shall take appropriate environm<br>safeguard measures to minimise the impact on<br>the habitation of the locals. The project propon<br>needs to strengthen green belt all around the pl<br>area to reduce the dust pollution. The PP shall<br>include some of these locations in its<br>environmental monitoring programme. | iect<br>nental<br>ent<br>ant   | Noted & Will be Complying with.   |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
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| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway |                   |
| Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District:     |                   |
| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

| 1.6  | Total water requirement of 2950 KLD out of which   | Noted. The water abstraction permission          |
|------|--|--|
|      | 1550 KLD is proposed to be required for Phase I,   | from the concerned authority will be             |
|      | 1400 KLD will be required for Phase II. The water  | taken prior to water abstraction from            |
|      | shall be obtained from Indira Gandhi Canal/Nahar   | Indira Gandhi Canal/Nahar Project.               |
|      | Project. PP shall obtain necessary permission from   | indira Gandin Canal/Ivanar 110jeet.              |
|      | the Competent Authority in this regard.  |  |
| 1.7  | The PP committed to install over land belt conveyer  | Noted & shall be complying with.                 |
|      | (OLBC) for the transportation of limestone from  | , , , , , , , , , , , , , , , , , , ,            |
|      | Captive Khinya Limestone Mine by March, 2030.  |  |
| 1.8  | Three tier Green Belt shall be developed in atleast  | Noted & Will be Complied.                        |
| 1.0  | 33% of the project area i.e. 70Ha, as committed, of  |  |
|      | adequate width and tree density shall not be less than   |  |
|      | 2500 per ha. Survival rate of green belt developed   |  |
|      | shall be monitored on periodic basis to ensure that  |  |
|      | damaged plants are replaced with new plants in the   |  |
|      | subsequent years. PP shall also develop greenbelt in   |  |
|      | the form of shelter belt comprising of total of 6 rows   |  |
|      | of 2x2 m plantation with tall trees & broad leaves   |  |
|      | with thick canopy along with windshield inside the   |  |
|      | plant premises to act as green barrier for air pollution   |  |
|      | & noise levels towards sensitive areas nearby project  |  |
|      | site. The proposed greenbelt development &   |  |
|      | plantation area will be developed in consultation  |  |
|      | 1 1  |  |
|      | with AFRI and CAZRI, Jodhpur. Compliance status  |  |
|      | in this regard, shall be submitted to concerned  |  |
| 1.0  | Regional Office of the MoEF&CC.  | Natad 8 Milling Consultad                        |
| 1.9  | The PP shall implement the 'Ek Ped Maa Ke Naam'  | Noted & Will be Complied.                        |
|      | Campaign which was launched on 5th June 2024 on<br>the accession of the World Environment Day to |  |
|      | the occasion of the World Environment Day to   |  |
|      | increase the forest cover across the Country, in   |  |
| 1.10 | compliance with Ministry's OM dated 24.07.2024.  | Nutral   |
| 1.10 | All the commitments made towards socio-economic  | Noted.   |
|      | development of the nearby villages shall be  |  |
|      | satisfactorily implemented. The action plan  |  |
|      | (Annexure-IV) based on the social impact   |  |
|      | assessment study of the project in accordance to the   |  |
|      | Ministry's OM dated 30.09.2020 amounting to Rs.  |  |
|      | 74.43 Crores [Phase 1 + Phase 2] shall be strictly   |  |
|      | implemented and progress shall be submitted to the   |  |
|      | Regional Office of MoEF&CC.  |  |
| 1.11 | The project proponent shall undertake village  | Noted & shall be complying with.                 |
|      | adoption programme and prepare and implement the   |  |
|      | action plan to develop them into a model village.  |  |
| 1.12 | The Company shall explore the possibility for  | The feasibility for installation of the floating |
|      | installation of floating Solar Power Plant over  | Solar power plant will be explored.              |
|      | proposed Rain Water Harvesting Pond and Water  |  |
|      | reservoir to avoid evaporation losses.   |  |
| 1.13 | PP shall prepare and implement the disaster  | Will be complying with.                          |
|      | management plan for Sand Storms.   | Disaster Management plan will be                 |
|      |  | implemented.                                     |
| 1.14 | CO sensors with alarm systems to be installed in the   | Noted and will be complying with.                |
| 1.14 | Plant, at strategic locations  |  |
| 1.15 | PP shall implement the committed Environmental   | Agreed and will be complying with.               |
| 1.15 | Protection Measures plan (Annexure-V) with   | Agreed and will be comprying with.               |
|      | provisions of Rs.399.45Crores (Phase I: 218.90   |  |
|      | provisions of RS. 377.43 Civits (Fliast 1. 210.90  |  |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
| Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x  | To: September,    |
| 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],         | 2024              |
| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway |                   |
| Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District:     |                   |
| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

|     | Crores Dhose H. 190 55 Crores having arrival  |   |
|-----|---|---|
|     | Crores; Phase II: 180.55 Crores) having annual recurring cost as Rs.38Crores (Phase I: 19 Crores; |   |
|     | Phase II: 19 Crores)  |   |
|     | Standard EC Conditions for (Cement Plant)   |   |
| 1.  | Statutory compliance  |   |
| 1.1 | The Environment Clearance (EC) granted to the   | Noted & Agreed.                               |
| 1.1 | project/ activity is strictly under the provisions of the   | Noted & Agreed.                               |
|     | EIA Notification, 2006 and its amendments issued  |   |
|     | from time to time. It does not tantamount/ construe   |   |
|     | to approvals/ consent/ permissions etc., required to  |   |
|     | be obtained or standards/conditions to be followed  |   |
|     | under any other Acts/Rules/Subordinate legislations,  |   |
|     | etc., as may be applicable to the project.  |   |
| 1.2 | This Environmental clearance is granted subject to  | Noted.  |
|     | final outcome of Hon'ble Supreme Court of India,  |   |
|     | Hon'ble High Court, Hon'ble NGT and any other   |   |
|     | Court of Law, if any, as may be applicable to this  |   |
|     | project.  |   |
| 2.  | Air Quality Monitoring and Preservation   |   |
| 2.1 | The project proponent shall install 24x7 continuous   | Noted and will be complying with.             |
|     | emission monitoring system at process stacks to   |   |
|     | monitor stack emission as well as 06 Nos.<br>Continuous Ambient Air Ouality Station               |   |
|     |   |   |
|     | (CAAQMS) for monitoring AAQ parameters with<br>respect to standards prescribed in Environment     |   |
|     | (Protection) Rules 1986 as amended from time to   |   |
|     | time. The CEMS and CAAQMS shall be connected  |   |
|     | to SPCB and CPCB online servers and calibrate these   |   |
|     | systems from time to time according to equipment  |   |
|     | supplier specification through labs recognized under  |   |
|     | Environment (Protection) Act, 1986 or NABL  |   |
|     | accredited laboratories.  |   |
| 2.2 | The project proponent shall carryout Continuous   | Noted and will be complying with.             |
|     | Ambient Air Quality monitoring for  |   |
|     | common/criterion parameters relevant to the main  |   |
|     | pollutants released (e.g. PM10 and PM2.5 in   |   |
|     | reference to PM emission, and SO2 and NOx in  |   |
|     | reference to SO2 and NOx emissions) within and  |   |
|     | outside the plant area (at least at four locations one  |   |
|     | within and three outside the plant area at an angle of $120^{\circ}$ as $a^{\circ}$               |   |
|     | 120° each), covering upwind and downwind directions   |   |
| 2.3 | directions.<br>The project proponent shall monitor fugitive                                       | It will be ensured to monitor fugitive        |
| 2.5 | emissions in the plant premises at least once in every  | emissions in the plant premises at least once |
|     | quarter through laboratories recognized under   | in every quarter through laboratories         |
|     | Environment (Protection) Act, 1986 or NABL  | recognized under Environment (Protection)     |
|     | accredited laboratories.  | Act, 1986 or NABL accredited laboratories     |
| 2.4 | Sampling facility at process stacks and at quenching  | Noted & Will be complied                      |
|     | towers shall be provided as per CPCB guidelines for   |   |
|     | manual monitoring of emissions.   |   |
| 2.5 | Appropriate Air Pollution Control (APC) system  | Noted & Will be complied                      |
| _   | shall be provided for all the dust generating points  | Efficient Air Pollution control Devices such  |
|     | including fugitive dust from all vulnerable sources,  | as Bag house, ESP, Bag filters at transfer    |
|     |   | junctions, covered conveyor belts, Covered    |
| L   | 1   | junctions, covered conveyor beits, covered    |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
| Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x  | To: September,    |
| 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],         | 2024              |
| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway |                   |
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| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

|      | so as to comply prescribed stack emission and             | storage for raw materials, Silos for storage     |
|------|---|--|
|      | fugitive emission standards.                              | of Fly ash and Cement etc. will be provided      |
|      |   | to comply with the prescribed standards of       |
|      |   | stack emission and Fugitive emissions.           |
| 2.6  | The project proponent shall provide leakage               | Noted and shall be complying with.               |
| 2.0  | detection and mechanized bag cleaning facilities for      |  |
|      | better maintenance of bags.                               |  |
| 2.7  | Sufficient number of mobile or stationery vacuum          | Mobile or stationery vacuum cleaners will be     |
| 2.7  | cleaners shall be provided to clean plant roads, shop     | provided to maintain good housekeeping at        |
|      | floors, roofs, regularly.                                 | the premises.                                    |
| 2.8  | Ensure covered transportation and conveying of raw        | Noted and will be ensured covered                |
| 2.0  | material to prevent spillage and dust generation. The     | transportation and conveying of raw              |
|      | project proponent use leak proof trucks/dumpers           |  |
|      | carrying coal and other raw materials and cover them      | materials to prevent spillage and dust           |
|      | with tarpaulin.   | generation.                                      |
| 2.9  | The project proponent shall provide primary and           | Noted.   |
| 2.5  | secondary fume extraction system at all heat              |  |
|      | treatment furnaces.                                       |  |
| 2.10 | Wind shelter fence and chemical spraying shall be         | Noted  |
| 2.10 | provided on the raw material stock piles.                 |  |
| 2.11 | Design the ventilation system for adequate air            | Noted and will be complying with.                |
| 2.11 | changes as per prevailing norms for all tunnels,          | Noted and will be complying with.                |
|      | motor houses, Oil Cellars.                                |  |
| 2.12 | Pollution control system in the plant shall be provided   | Noted and agreed                                 |
| 2.12 | as per the CREP Guidelines of CPCB.                       | Noteu anu agreeu.                                |
| 2.13 | The project proponent shall adopt the Clean Air           | Noted, Project activities not yet started.       |
| 2.15 | practices like mechanical collectors, wet scrubbers,      | Noted, Project activities not yet started.       |
|      | fabric filters (bag houses), electrostatic precipitators, |  |
|      | combustion systems (thermal oxidizers), condensers,       |  |
|      | absorbers, adsorbers, and biological degradation.         |  |
|      | Controlling emissions related to transportation shall     |  |
|      | include emission controls on vehicles as well as use      |  |
|      | of cleaner fuels. Sufficient numbers of additional        |  |
|      | truck mounted Fog/Mist water cannons shall be             |  |
|      | procured and operated regularly inside the project        |  |
|      | premises and also in the surrounding villages to          |  |
|      | arrest suspended dust in the atmosphere.                  |  |
| 2.14 | Bag filters shall be cleaned regularly and efficiency     | Noted, once project will be commissioned,        |
|      | of bag filter system shall be monitored at regular        | it will be ensured that Bag filters are cleaned  |
|      | intervals.  | regularly and efficiency of bag filter system is |
|      |   | being monitored at regular intervals.            |
| 2.15 | Water Sprinklers/Water mist system shall be               | Noted. Measures will be adopted for              |
| 0    | installed near raw material yards, operational units      | control of fugitive emissions.                   |
|      | and other strategic locations to control fugitive         |  |
|      | emissions from the plant.                                 |  |
| 2.16 | The particulate matter emissions from the process         | The particulate matter emissions from the        |
| -    | stacks shall be less than 30 mg/Nm3 and measures          | process stacks will be maintained less than 30   |
|      | shall be undertaken as per the submitted action plan.     | mg/Nm3. Besides this efficient environmental     |
|      | Efficient Air monitoring equipment shall be               | monitoring equipment will be installed.          |
|      | installed.  | ·  |
| 2.17 | Following additional arrangements to control              | Noted and will be complying with.                |
|      | fugitive dust shall be provided:                          |  |
|      | a. Fog / Mist Sprinklers at all on bulk raw material      |  |
|      | storage area (at the transfer points) like Iron Ore,      |  |
|      |   |  |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
| Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x  | To: September,    |
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|     | Coal and for Fly Ash and similar solid waste storage   |   |
|-----|--|---|
|     | areas.<br>b. Proper covered vehicle shall be used while  |   |
|     | transport of materials.  |   |
|     | c. Wheel washing mechanism shall be provided in  |   |
|     | entry and exit gates with complete recirculation   |   |
| 2   | system.  | f Integrated Compart Plants   |
| 3.  | Air Quality Monitoring and Preservation in Case o  |   |
| 3.1 | Provide Low NOx burners as primary measures and SCR /NSCR technologies as secondary measure to control NOx emissions.  | Noted & agreed.   |
| 3.2 | The emission norms applicable for the cement plant shall be adhered to.  | Noted & agreed.   |
| 3.3 | Dioxin and Furan monitoring shall be carried out   | Noted.  |
|     | once in six months at cement kiln stack.   | Dioxin and Furan monitoring will be carried<br>out once in six months at cement kiln stack                                  |
| 3.4 | DeSOx system shall be provided dry type. NOx level shall be maintained below 600 mg/Nm3 by using   | Noted and will be complying with.   |
|     | best available technology.   |   |
| 3.5 | Petcoke dosing shall be controlled automatically to  | Noted.  |
|     | control SO2 emission from chimney within the   |   |
| 20  | prescribed limits.<br>PP shall identify the Source of fluoride emissions and   | Notod   |
| 3.6 | action plan to mitigate the same shall be  | Noted.  |
|     | implemented.   |   |
| 3.7 | Pollution control system in the cement plant shall be  | Noted and will be complying with.   |
|     | provided as per the CREP Guidelines of CPCB.   |   |
| 4.  | Water quality monitoring and preservation  |   |
| 4.1 | The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards   | Noted & Will be complied  |
|     | prescribed in Environment (Protection) Rules 1986  |   |
|     | as amended from time to time and connected to  |   |
|     | SPCB and CPCB online servers and calibrate these   |   |
|     | system from time to time according to equipment  |   |
|     | supplier specification through labs recognized under   |   |
|     | Environment (Protection) Act, 1986 or NABL accredited laboratories.  |   |
| 4.2 | The project proponent shall monitor regularly  | Noted & Will be complied  |
|     | ground water quality at least twice a year (pre- and   |   |
|     | post-monsoon) at sufficient numbers of   |   |
|     | piezometers/sampling wells in the plant and adjacent   |   |
|     | areas through labs recognized under Environment  |   |
|     | (Protection) Act, 1986 and NABL accredited laboratories.   |   |
| 4.3 |  | Measures will be implemented to check the   |
|     | - Garland drains and collection bits shall be provided   |   |
|     | Garland drains and collection pits shall be provided<br>for each stock pile to arrest the run-off in the event   | -   |
|     | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due  | run-off in the events of heavy rains.   |
|     | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.   | run-off in the events of heavy rains.   |
| 4.4 | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.<br>Water meters shall be provided at the inlet to all unit  | run-off in the events of heavy rains.<br>Noted, Water meters will be provided at the  |
|     | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.<br>Water meters shall be provided at the inlet to all unit<br>processes in the plants.  | run-off in the events of heavy rains.<br>Noted, Water meters will be provided at the<br>inlet to unit process in the plant. |
| 4.4 | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.<br>Water meters shall be provided at the inlet to all unit<br>processes in the plants.<br>The project proponent shall make efforts to minimise  | run-off in the events of heavy rains.<br>Noted, Water meters will be provided at the  |
|     | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.<br>Water meters shall be provided at the inlet to all unit<br>processes in the plants.<br>The project proponent shall make efforts to minimise<br>water consumption in the steel plant complex by | run-off in the events of heavy rains.<br>Noted, Water meters will be provided at the<br>inlet to unit process in the plant. |
|     | for each stock pile to arrest the run-off in the event<br>of heavy rains and to check the water pollution due<br>to surface run off.<br>Water meters shall be provided at the inlet to all unit<br>processes in the plants.<br>The project proponent shall make efforts to minimise  | run-off in the events of heavy rains.<br>Noted, Water meters will be provided at the<br>inlet to unit process in the plant. |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
| Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x  | To: September,    |
| 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],         | 2024              |
| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway |                   |
| Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District:     |                   |
| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

| 4.6 | The proposed project shall be designed as Zero<br>Liquid Discharge Plant. ETP shall be installed and<br>there shall be no discharge of effluent from the plant.<br>Domestic effluent shall be treated in Sewage<br>Treatment Plant. Suitable measures shall be adopted<br>for sewage water handling to ensure no<br>contamination of any kind of water body. | The cement manufacturing process<br>adopted is dry—manufacturing, hence no<br>process water is being generated. Domestic<br>sewage which will be generated will be<br>treated with the help of STP and treated<br>water will be used for Greenbelt<br>development. |
|-----|--|--|
| 4.7 | All stockyards shall have impervious flooring and<br>shall be equipped with water spray system for dust<br>suppression. Stock yards shall also have garland<br>drains and catch pits to trap the run off material and<br>shall be implemented as per the action plan submitted<br>in EIA/EMP report.   | Noted and will be complying with.  |
| 4.8 | Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.   | Agreed and will be complied.   |
| 5.  | Noise and vibration monitoring and prevention  |  |
| 5.1 | Noise pollution shall be monitored as per the<br>prescribed Noise Pollution (Regulation and Control)<br>Rules, 2000 and amendments thereof, and report in<br>this regard shall be submitted to Regional Officer of<br>the Ministry as a part of six-monthly compliance   | Agreed and will be complied  |
| 5.2 | report<br>The ambient noise levels should conform to the<br>standards prescribed under E(P)A Rules, 1986 viz.<br>75 dB(A) during day time and 70 dB(A) during night<br>time.   | Agreed and will be complied  |
| 6.  | Energy Conservation Measures   |  |
| 6.1 | Provide solar power generation on roof tops of   | Noted and will be complying with.  |
| 0.1 | buildings, for solar light system for all common<br>areas, street lights, parking around project area and<br>maintain the same regularly;  |  |
| 6.2 | Provide LED lights in their offices and residential  | Noted and will be complying with.  |
|     | areas.   |  |
| 7.  | Energy Conservation Measures in Case of Integrat   | red Cement Plants  |
| 7.1 | The project proponent make efforts to achieve power<br>consumption less than 65 units/tonne for Portland<br>Pozzolona Cement (PPC) and 85 units/tonne for<br>Ordinary Portland Cement (OPC) production and<br>thermal energy consumption of 670 Kcal/Kg of<br>clinker.   | Noted and efforts will be made to achieve<br>power efficient manufacturing of the<br>Cement & Clinker.   |
| 7.2 | Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards   | Noted & will be ensured to maximize the<br>utilization of fly ash, slag and sweetener in<br>cement blend as per BIS standards after<br>commencement of the plant operations.   |
| 7.3 | Maximize utilization of alternate fuels and Co-  | Noted & agreed.  |
| 7.4 | processing to achieve best practice norms.<br>Waste heat recovery system shall be provided for kiln<br>and cooler.   | Noted.   |
| 8.  | Waste Management   | 1  |
| 8.1 | Oil Collection pits shall be provided in oil cellars to  | Noted & Will be complied   |
| 0.1 | collect and reuse/recycle spilled oil. Oil collection  |  |
| L   |  | 1  |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
|---|-------------------|
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| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

|     | trays shall be provided under coils on saddles in cold  |  |
|-----|---|--|
|     | rolled coil storage area.   |  |
| 8.2 | Kitchen waste shall be composted or converted to<br>biogas for further use.   | Noted & will explore the possibilities of<br>composting of kitchen waste or converting<br>it to biogas based on the quantity of waste<br>generation after the commencement of the<br>plant operations. |
| 8.3 | 100% utilization of fly ash shall be ensured. All the<br>fly ash shall be provided to cement and brick<br>manufacturers for further utilization and<br>Memorandum of Understanding in this regard shall<br>be submitted to the Ministry's Regional Office.  | Noted.   |
| 8.4 | The Plastic Waste Management Rules 2016, inter-<br>alia, mandated banning of identified Single Use<br>Plastic (SUP) items with effect from 01/07/2022. In<br>this regard, CPCB has issued a direction to all the<br>State Pollution Control Boards (SPCBs)/Pollution<br>Control Committees (PCCs) on 30/06/2022 to ensure<br>the compliance of Notification published by Ministry<br>on 12/08/2021. The technical guidelines issued by<br>the CPCB in this regard is available at<br>https://cpcb.nic.in/technical-guidelines- 3/. All the<br>project proponents are hereby requested to sensitize<br>and create awareness among people working within<br>the Project area as well as its surrounding area on the<br>ban of SUP in order to ensure the compliance of<br>Notification published by this Ministry on<br>12/08/2021. A report, along with photographs, on the<br>measures taken shall also be included in the six<br>monthly compliance report being submitted by the<br>project proponents. | Noted & will be complying with after<br>commencement of the plant.   |
| 8.4 | A proper action plan must be implemented to dispose<br>of the electronic waste generated in the industry.   | The e-waste which will be generated will be handed over the registered recyclers.  |
| 9.  | Green Belt  | · · · · · · · · · · · · · · · · · · ·  |
| 9.1 | The project proponent shall prepare GHG emissions<br>inventory for the plant and shall submit the<br>programme for reduction of the same including<br>carbon sequestration by trees.  | Noted and will be complying with after commencement of the plant.  |
| 9.2 | Project proponent shall submit a study report on<br>Decarbonisation program, which would essentially<br>consist of company's carbon emissions, carbon<br>budgeting/ balancing, carbon sequestration activities<br>and carbon capture, use and storage and offsetting<br>strategies. Further, the report shall also contain time<br>bound action plan to reduce its carbon intensity of its<br>operations and supply chains, energy transition<br>pathway from fossil fuels to Renewable energy etc.<br>All these activities/ assessments should be<br>measurable and monitor able with defined time<br>frames.  | Noted & Will be complied   |
| 9.3 | Greening and Paving shall be implemented in the<br>plant area to arrest soil erosion and dust pollution<br>from exposed soil surface.   | Greening and Paving will be implemented<br>in the plant area to arrest soil erosion and<br>dust pollution from exposed soil surface  |
| 10. | Public Hearing and Human Health Issues  |  |

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| Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway |                   |
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| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

|  | Emergency preparedness plan based on the Hazard  | Emergency preparedness plan and Disaster   |
|--|--|--|
|  | identification and Risk Assessment (HIRA) and  | Management Plan will be implemented after  |
|  | Disaster Management Plan shall be implemented.   | commencement of plant activities.  |
|  | The project proponent shall carry out heat stress  | Noted. Heat stress analysis for the workmen  |
|  | analysis for the workmen who work in high  | who will work in high temperature work zone  |
|  | temperature work zone and provide Personal   | will be ensured and adequate Personal  |
|  | Protection Equipment (PPE) as per the norms.   | Protection Equipment (PPE) as per the norms  |
|  |  | will be made available to all the workmen.   |
|  | Provision shall be made for the housing of   | It will be ensured that all necessary  |
|  | construction labour within the site with all necessary   | infrastructure and facilities are being made   |
|  | infrastructure and facilities such as fuel for cooking,  | available to the labours by the contactor.   |
|  | mobile toilets, mobile STP. Safe drinking water,   |  |
|  | medical health care, creche etc. The housing may be  |  |
|  | in the form of temporary structures to be removed  |  |
|  | after the completion of the project.   |  |
|  | Occupational health surveillance of the workers shall  | Noted and will be complied.  |
|  | be done on a regular basis and records Maintained.   |  |
|  | Environment Management   |  |
|  | The project proponent shall comply with the  | Noted.   |
|  | provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part  |  |
|  | of Corporate Environment Responsibility (CER)  |  |
|  | activity, company shall adopt nearby villages based  |  |
|  | on the socio-economic survey and undertake   |  |
|  | community developmental activities in consultation   |  |
|  | with the village Panchayat and the District  |  |
|  | Administration as committed.   |  |
|  | The company shall have a well laid down  | The company has well laid down   |
|  | environmental policy duly approve by the Board of  | Environmental policy duly approved by the  |
|  | Directors. The environmental policy should   | Board of Directors. Enclosed as Annexure 1.  |
|  | prescribe for standard operating procedures to have  |  |
|  | proper checks and balances and to bring into focus   |  |
|  | any infringements/deviation/violation of the   |  |
|  | environmental / forest / wildlife norms / conditions.  |  |
|  | The company shall have defined system of reporting   |  |
|  | infringements / deviation / violation of the   |  |
|  | environmental / forest / wildlife norms / conditions   |  |
|  |  |  |
|  | and / or shareholders / stake holders. The copy of the   |  |
|  | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to  |  |
|  | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.  |  |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project   | A separate Environmental Cell both at the  |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified   | project and company head quarter level, with   |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior  | project and company head quarter level, with qualified personnel has been set up under the   |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the   | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly  |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram   |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.                             |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram   |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution<br>control systems every year and report shall be  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.                             |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.                             |
| 11.3   | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution<br>control systems every year and report shall be<br>submitted to Integrated Regional Office of the                              | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.                             |
| 11.3<br>11.4<br>11.4                         | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution<br>control systems every year and report shall be<br>submitted to Integrated Regional Office of the<br>MoEF&CC.                  | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.                             |
| 11.3<br>11.4<br>11.4<br><b>12.</b> N<br>12.1 | and / or shareholders / stake holders. The copy of the<br>board resolution in this regard shall be submitted to<br>the MoEF&CC as a part of six-monthly report.<br>A separate Environmental Cell both at the project<br>and company head quarter level, with qualified<br>personnel shall be set up under the control of senior<br>executive, who will directly to the head of the<br>organization.<br>Performance test shall be conducted on all pollution<br>control systems every year and report shall be<br>submitted to Integrated Regional Office of the<br>MoEF&CC.<br>Miscellaneous | project and company head quarter level, with<br>qualified personnel has been set up under the<br>control of senior executive, who will directly<br>to the head of the organization. Organogram<br>of the same is enclosed as Annexure 1.<br>Noted & Will be complied |

| Compliance Report of Environment Clearances of Proposed Integrated Cement       | From: April, 2024 |
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| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

| · · · · · |  |   |
|-----------|--|---|
|           | safeguards at their cost by prominently advertising it   |   |
|           | at least in two local newspapers of the District or  |   |
|           | State, of which one shall be in the vernacular   |   |
|           | language within seven days and in addition this shall  |   |
|           | also be displayed in the project proponent's website   |   |
|           | permanently.   |   |
| 12.2      | The copies of the environmental clearance shall be   | Noted & Will be complied                      |
|           | submitted by the project proponents to the Heads of  |   |
|           | local bodies, Panchayats and Municipal Bodies in   |   |
|           | addition to the relevant offices of the Government   |   |
|           | who in turn has to display the same for 30 days from   |   |
|           | the date of receipt.   |   |
| 12.3      | The project proponent shall upload the status of   | The status of compliance of the stipulated    |
| 12.5      | compliance of the stipulated environment clearance   | environment clearance conditions, including   |
|           | conditions, including results of monitored data on   | results of monitored data will be uploaded on |
|           | their website and update the same on half-yearly   | the company's website and will update the     |
|           | basis.   |   |
|           | Ua515.   | same on half-yearly basis after               |
| 12.4      | The musical musical state is in the state of | commencement of the project activity.         |
| 12.4      | The project proponent shall monitor the criteria   | Noted & Will be complied                      |
|           | pollutants level namely; PM10, SO2, NOx (ambient   |   |
|           | levels as well as stack emissions) or critical sectoral  |   |
|           | parameters, indicated for the projects and display the   |   |
|           | same at a convenient location for disclosure to the  |   |
|           | public and put on the website of the company.  |   |
| 12.5      | Action plan for developing connecting and internal   | Noted & Will be complied                      |
|           | road in terms of MSA as per IRC guidelines shall be  |   |
|           | implemented.   |   |
| 12.6      | The project proponent shall submit six-monthly   | Noted & Will be complying with.               |
|           | reports on the status of the compliance of the   |   |
|           | stipulated environmental conditions on the website   |   |
|           | of the ministry of Environment, Forest and Climate   |   |
|           | Change at environment clearance portal.  |   |
| 12.7      | The project proponent shall submit the   | Noted & Will be complied                      |
|           | environmental statement for each financial year in   |   |
|           | Form-V to the concerned State Pollution Control  |   |
|           | Board as prescribed under the Environment  |   |
|           | (Protection) Rules, 1986, as amended subsequently  |   |
|           | and put on the website of the company.   |   |
| 12.8      | The project proponent shall inform the Regional  | Noted & agreed.                               |
| 12.0      | Office as well as the Ministry, the date of financial  | Noteu & agreeu.                               |
|           | closure and final approval of the project by the   |   |
|           |  |   |
|           | concerned authorities, commencing the land   |   |
|           | development work and start of production operation   |   |
| 10.5      | by the project.  |   |
| 12.9      | The project proponent shall abide by all the   | Noted & agreed.                               |
|           | commitments and recommendations made in  |   |
|           | theEIA/EMP report, commitment made during  |   |
|           | Public Hearing and also that during their presentation   |   |
|           | to the Expert Appraisal Committee.   |   |
| 12.10     | The recommendations of the approved Site-Specific  | Noted & Will be complying with.               |
|           | Wildlife Management Plan (in case of involvement   |   |
|           | of Schedule-I species) shall be implemented in   |   |
|           | consultation with the State Forest Department. The   |   |
|           | implementation report shall be furnished along with  |   |
|           |  | 1   |

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| Jaisalmer, Rajasthan by M/s JK Cement Ltd                                       |                   |

|       | the six-monthly compliance report to the concerned   |                                 |
|-------|--|---------------------------------|
|       | Regional Office of the MoEF&CC.  |                                 |
| 12.11 | The PP shall put all the environment related<br>expenditure, expenditure related to Action Plan on<br>the PH issues, and other commitments made in the<br>EIA/EMP Report etc. in the company web site for the<br>information to public/public domain. The PP shall<br>also put the information on the left over funds<br>allocated to EMP and PH as committed in the earlier<br>ECs and shall be carried out and spent in next three<br>years, in the company web site for the information to<br>public/public domain. | Noted & Will be complying with. |
| 12.12 | No further expansion or modifications in the plant<br>shall be carried out without prior approval of the<br>Ministry of Environment, Forests and Climate<br>Change (MoEF&CC).  | Noted & agreed.                 |
| 12.13 | Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.   | Noted.                          |
| 12.14 | The Ministry may revoke or suspend the clearance,<br>if implementation of any of the above conditions is<br>not satisfactory.  | Noted.                          |
| 12.15 | The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.  | Noted.                          |
| 12.16 | The Regional Office of this Ministry shall monitor<br>compliance of the stipulated conditions. The project<br>authorities should extend full cooperation to the<br>officer (s) of the Regional Office by furnishing the<br>requisite data / information/monitoring reports.  | Noted & agreed.                 |
| 12.17 | Any appeal against this EC shall lie with the National<br>Green Tribunal, if preferred, within a period of 30<br>days as prescribed under Section 16 of the National<br>Green Tribunal Act, 2010.  | Noted & agreed.                 |

Annexure 1



# J K Cement Limited

## **CORPORATE ENVIRONMENT POLICY**

JK Cement Limited is committed to ensure clean, green and healthy environment for sustainable development through:

- By ensuring that the activities of the company comply with all the relevant laws, regulations and industry and applicable codes of standards and practices, as well as to take any additional measures considered necessary.
- By involving all employees in implementation of the Company's policy and imparting appropriate training, providing for dissemination of information to employees on Environmental objectives and performance through suitable communication networks.
- By involving the Suppliers, Vendors, Customers, Clients and other Business Associates to promote awareness among them for their responsibility towards Environment and to encourage their participation in achieving our Environmental Goals.
- Continuously improve in effectiveness of environmental management with proper systems to prevent, mitigate and control environmental impacts due to operations across the value chain and local community.
- By building awareness to all stakeholders including employees, customers, vendors etc. on environmental issues as well as compliance of relevant environmental legislation by implementing the environmental management system.
- By improvement in environment management, efficient use of natural resources, energy & plant equipment.
- By promoting reuse and recycling wastes, reduction in emission, noise, waste and greenhouse gases.
- By greenbelt development for local bio-diversity management and conservation in coalition with local communities, authorities and other stakeholders.
- By reporting of non-compliances (if any), violations of environmental norms of the conditions of environment clearance/ consent/ NOC/ authorization and permission etc. relevant to the environmental conditions, wherever required to the director and occupier by the respective Unit Head, Administrative Head, Technical Head and Environment Head so as to fulfil the deviation from compliances as and when required.

J.K. Cement is implementing due diligence as an essential activity in mergers and acquisitions (M&A) transactions.

This policy will be reviewed periodically and updated as may be required. This Policy shall be made known to all our customers and stakeholders, apart from all our employees.

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Rajnish Kapur Chief Operating Officer



#### ENVIRONMENT MANAGEMENT SYSTEM

#### 1. LEGAL & OTHER REQUIREMENTS

- a) The company is IMS certified and have established and maintained a procedure to identify, access and update legal and other requirements to which we subscribe, that are applicable to the environmental aspects / impacts. The list of legal and other requirements applicable to our operations are maintained separately and are communicated to our stakeholders. Main legal requirements are as follows:
  - Environmental acts & rules
  - Mines acts & rules
  - ➢ Factory acts & rules
  - ➢ Boiler acts & rules

## 2. OPERATIONAL CONTROL PROCEDURES

- a) We have identified our operations and activities that are associated with Environmental aspects and OHS risks in line with our Environmental Policy.
  - We have established and maintained SOP's to check out the deviations from Environment Management System.
  - We have maintained rule and regulation register comply with legal and other requirement.
  - We ensure to review control measures and SOP's on regular intervals, effectiveness of system checked by IMS audit and necessary implement.
- b) Relevant Operational Control Measures
  - Limestone mines operation- Water sprinkling on the haulage road and at unloading point (crusher), raw material transportation by covered belt and emission control system at transfer points.
  - Clinkerization- Covered storage of raw materials, petcoke and coal, clinker in silos, use of high efficient pollution control measures such as ESP, Bag house, bag filters at all transfer points, coved conveyors and De-NOx system etc.
  - Cement Grinding & Packing- Bag Filters at all transfer points, storage of fly ash in silo and pneumatic Fly ash handling, automatic bag filing machines, use of tarpaulin to each truck and wagon and vacuum sweeping machine.
  - Storage in yard- Covered.
  - Utility operation- Management of waste/used oil, oily wastes and management by 100% recycling/ sold to authorized recycler in process to maintain ZLD and treatment of domestic sewage water in STP to use for plantation and process.
  - General- Dust control by good housekeeping & maintenance, use of dust extraction and recycling systems to remove dust from work areas, contractor activities and task observations.
  - Use of proper personal protective equipment (PPE).
  - Minimum 33 % plantation in the project area with native species in a time bound manner.

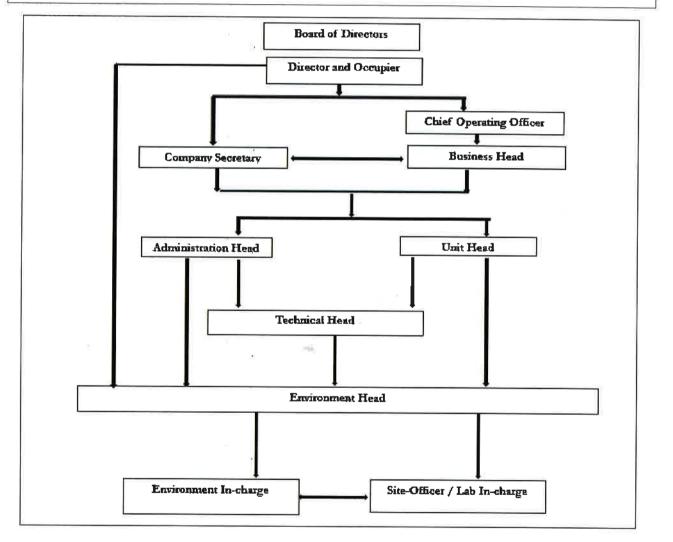
Rajnish Kapur Chief Operating Officer



## 3. ROLES & RESPONSIBILITIES

We have established, implemented and maintained EMS to meet its requirements at all of our locations within the organizational boundaries. Roles and responsibilities of various personnel, who manage, perform and verify the activities and their impacts on environment and/or OH&S have been defined by the top management as per hierarchy or administrative order by board of directors.

The below organizational structure Management Cell is responsible for any non-compliance/ infringement/ deviation/ violation of the environmental or forest norms under the supervision of Board of Directors.



www.

Rajnish Kapur Chief Operating Officer

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