

JK Cement Works A unit of JK Cement Ltd. CIN :L17229UP1994PLC017199

Jaisalmer Project Office :

 E/316, Laxmi Chand Sawal Avasiya Colony, Jaisalmer-345001 (Raj.) India
www.ikcompot.com

Swww.jkcement.com

Ref. No. JKC/Jaisalmer/IU/EC/001

Dated – 29<sup>th</sup> Nov, 2024

Τo,

Deputy Director General of Forests (C), Integrated Regional Office, Jaipur A-209&218, 'Aranya Bhawan', Mahatma Gandhi Road, Jhalana Institutional Area, Jaipur (Raj.) – 304002 E-mail: <u>iro.jaipur-mefcc@gov.in</u>

Sub: Submission of the Six-Monthly Compliance Report of stipulated conditions in the Environmental Clearance granted for Proposed Integrated Cement Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District: Jaisalmer, Rajasthan by M/s JK Cement Ltd. for the period: April-2024 to September 2024.

Ref: - EC granted by MoEF&CC vide File No. IA-J-11011/498/2021-IA-II (IND-I) dated 30.09.2024.

Dear Sir,

This is context to the above subject & reference, we are submitting herewith the Six-Monthly Compliance Report of stipulated conditions in Environmental Clearance granted for Proposed Integrated Cement Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District: Jaisalmer, Rajasthan by M/s JK Cement Ltd. for the period: **April-2024 to September 2024** as per the above referred EC letter.

As per MoEF & CC notification vide No.: S.O. 5845(E) dated 26.11.2018 regarding to submit the Environment Clearance Compliance Report in soft copy only and in compliance to the same, we are hereby submitting the EC Compliance through e-mail for your kind reference and record please.

We trust, your good self will find the same in order.

Thanking you, Yours faithfully,

For J. K. Cement Ltd., Jaisalmer (A Unit of J. K. Cement Ltd.)

Bhaskar Singh Rawat (Authorized Signatory)

Encl. As above.

C.C. :

1. The Director, Ministry of Environment, Forest & Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, Aliganj, New Delhi- 110003. E-mail: <u>moef@nic.in</u> , <u>monitoring-ec@nic.in</u>



Corporate Office

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Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka) Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)





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- 2. The Member Secretary, Rajasthan Pollution Control Board, 4, Jhalana Institutional Area, Jhalana Doongri, Jaipur (Rajasthan). E-mail: member-secretary@rpcb.nic.in
- 3. The Regional Officer, RSPCB, Field Hostel of Indira Gandhi Nahar Pariyojna Residential Colony, Jaisalmer E-mail: rorpcb.jai@gmail.com
- 4. The Member Secreatary, Central Pollution Control Board, Parivesh Bhawan, East Arjun Nagar, Delhi-110032. E-mail mscb.cpcb@nic.in
- 5. The Regional Director, Central Pollution Control Board, Paryavaran Parisar, E-5, arera Colony, Bhopal (M.P) 462016. E-mail: cpcb.bhopal@gov.in



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Compliance Report of Environment Clearances of Proposed Integrated Cement	From: April, 2024
Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x	To: September,
25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}],	2024
Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway	-
Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District:	
Jaisalmer, Rajasthan by M/s JK Cement Ltd	

Name	& Location of Project	:	Village: Parewar, Tehsil: Jaisalmer, District:
			Jaisalmer, Rajasthan by M/s JK Cement Ltd.
Clearance Letter No. & Date :		IA-J-11011/498/2021-IA-II(IND-I), Dated: 30 <sup>th</sup> September, 2024	
Detail Of Project As Per EC Letter :		:	Proposed Integrated Cement Plant - Clinker (2 x 4.0 Million TPA), Cement (2 x 3.0 Million TPA), WHRS (2 x 25 MW), DG Set [2 x 1250 KVA {1000 KVA or 500 KVA, 250 KVA & 125 KVA}], Oxygen Plant (2 x 80 m3/hr) in phased manner along with installation of Railway Siding with Wagon Tippler at Village: Parewar, Tehsil: Jaisalmer, District: Jaisalmer, Rajasthan by M/s JK Cement Ltd.
Period	of Compliance Report	:	April' 2024 to September' 2024
Status	of Project	:	Project work yet to be started
			Compliance Status
5. NO.	Conditions		-
1.	SPECIFIC CONDITION:		
1.1	This Environmental clearance is granted subject final outcome of Hon'ble Supreme Court of In- Hon'ble High Court, Hon'ble NGT and any oth Court of Law, if any, as may be applicable to the project.	dia, her his	Agreed & Noted.
1.2	The project proponent shall comply with a environmental protection measures and safeg proposed in the documents submitted to the Min All the recommendations made in the EIA/EN respect of environmental management, and mitigation measures relating to the project shall be implemented	guards nistry. MP in	Agreed. It will be ensured to comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry.
1.3		ration ed.	Noted & Will be Complied.
1.4	The PP shall to approach Ministry before setti 2nd Phase cement unit with documentation rega availability and interlinking aspects of lime requirement.	arding	Noted. Before setting up 2nd Phase cement unit the Ministry will be approached with documentation regarding availability and interlinking aspects of limestone requirement
1.5	There is rich habitation nearby along with othe sensitive areas within the study area of the proj site. Proponent shall take appropriate environm safeguard measures to minimise the impact on the habitation of the locals. The project propon needs to strengthen green belt all around the pl area to reduce the dust pollution. The PP shall include some of these locations in its environmental monitoring programme.	iect nental ent ant	Noted & Will be Complying with.

Compliance Report of Environment Clearances of Proposed Integrated Cement	From: April, 2024
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1.6	Total water requirement of 2950 KLD out of which	Noted. The water abstraction permission
	1550 KLD is proposed to be required for Phase I,	from the concerned authority will be
	1400 KLD will be required for Phase II. The water	taken prior to water abstraction from
	shall be obtained from Indira Gandhi Canal/Nahar	Indira Gandhi Canal/Nahar Project.
	Project. PP shall obtain necessary permission from	indira Gandin Canal/Ivanar 110jeet.
	the Competent Authority in this regard.	
1.7	The PP committed to install over land belt conveyer	Noted & shall be complying with.
	(OLBC) for the transportation of limestone from	, , , , , , , , , , , , , , , , , , ,
	Captive Khinya Limestone Mine by March, 2030.	
1.8	Three tier Green Belt shall be developed in atleast	Noted & Will be Complied.
1.0	33% of the project area i.e. 70Ha, as committed, of	
	adequate width and tree density shall not be less than	
	2500 per ha. Survival rate of green belt developed	
	shall be monitored on periodic basis to ensure that	
	damaged plants are replaced with new plants in the	
	subsequent years. PP shall also develop greenbelt in	
	the form of shelter belt comprising of total of 6 rows	
	of 2x2 m plantation with tall trees & broad leaves	
	with thick canopy along with windshield inside the	
	plant premises to act as green barrier for air pollution	
	& noise levels towards sensitive areas nearby project	
	site. The proposed greenbelt development &	
	plantation area will be developed in consultation	
	1 1	
	with AFRI and CAZRI, Jodhpur. Compliance status	
	in this regard, shall be submitted to concerned	
1.0	Regional Office of the MoEF&CC.	Natad 8 Milling Consultad
1.9	The PP shall implement the 'Ek Ped Maa Ke Naam'	Noted & Will be Complied.
	Campaign which was launched on 5th June 2024 on the accession of the World Environment Day to	
	the occasion of the World Environment Day to	
	increase the forest cover across the Country, in	
1.10	compliance with Ministry's OM dated 24.07.2024.	Nutral
1.10	All the commitments made towards socio-economic	Noted.
	development of the nearby villages shall be	
	satisfactorily implemented. The action plan	
	(Annexure-IV) based on the social impact	
	assessment study of the project in accordance to the	
	Ministry's OM dated 30.09.2020 amounting to Rs.	
	74.43 Crores [Phase 1 + Phase 2] shall be strictly	
	implemented and progress shall be submitted to the	
	Regional Office of MoEF&CC.	
1.11	The project proponent shall undertake village	Noted & shall be complying with.
	adoption programme and prepare and implement the	
	action plan to develop them into a model village.	
1.12	The Company shall explore the possibility for	The feasibility for installation of the floating
	installation of floating Solar Power Plant over	Solar power plant will be explored.
	proposed Rain Water Harvesting Pond and Water	
	reservoir to avoid evaporation losses.	
1.13	PP shall prepare and implement the disaster	Will be complying with.
	management plan for Sand Storms.	Disaster Management plan will be
		implemented.
1.14	CO sensors with alarm systems to be installed in the	Noted and will be complying with.
1.14	Plant, at strategic locations	
1.15	PP shall implement the committed Environmental	Agreed and will be complying with.
1.15	Protection Measures plan (Annexure-V) with	Agreed and will be comprying with.
	provisions of Rs.399.45Crores (Phase I: 218.90	
	provisions of RS. 377.43 Civits (Fliast 1. 210.90	

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	Crores Dhose H. 190 55 Crores having arrival	
	Crores; Phase II: 180.55 Crores) having annual recurring cost as Rs.38Crores (Phase I: 19 Crores;	
	Phase II: 19 Crores)	
	Standard EC Conditions for (Cement Plant)	
1.	Statutory compliance	
1.1	The Environment Clearance (EC) granted to the	Noted & Agreed.
1.1	project/ activity is strictly under the provisions of the	Noted & Agreed.
	EIA Notification, 2006 and its amendments issued	
	from time to time. It does not tantamount/ construe	
	to approvals/ consent/ permissions etc., required to	
	be obtained or standards/conditions to be followed	
	under any other Acts/Rules/Subordinate legislations,	
	etc., as may be applicable to the project.	
1.2	This Environmental clearance is granted subject to	Noted.
	final outcome of Hon'ble Supreme Court of India,	
	Hon'ble High Court, Hon'ble NGT and any other	
	Court of Law, if any, as may be applicable to this	
	project.	
2.	Air Quality Monitoring and Preservation	
2.1	The project proponent shall install 24x7 continuous	Noted and will be complying with.
	emission monitoring system at process stacks to	
	monitor stack emission as well as 06 Nos. Continuous Ambient Air Ouality Station	
	(CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment	
	(Protection) Rules 1986 as amended from time to	
	time. The CEMS and CAAQMS shall be connected	
	to SPCB and CPCB online servers and calibrate these	
	systems from time to time according to equipment	
	supplier specification through labs recognized under	
	Environment (Protection) Act, 1986 or NABL	
	accredited laboratories.	
2.2	The project proponent shall carryout Continuous	Noted and will be complying with.
	Ambient Air Quality monitoring for	
	common/criterion parameters relevant to the main	
	pollutants released (e.g. PM10 and PM2.5 in	
	reference to PM emission, and SO2 and NOx in	
	reference to SO2 and NOx emissions) within and	
	outside the plant area (at least at four locations one	
	within and three outside the plant area at an angle of $120^{\circ}$ as $a^{\circ}$	
	120° each), covering upwind and downwind directions	
2.3	directions. The project proponent shall monitor fugitive	It will be ensured to monitor fugitive
2.5	emissions in the plant premises at least once in every	emissions in the plant premises at least once
	quarter through laboratories recognized under	in every quarter through laboratories
	Environment (Protection) Act, 1986 or NABL	recognized under Environment (Protection)
	accredited laboratories.	Act, 1986 or NABL accredited laboratories
2.4	Sampling facility at process stacks and at quenching	Noted & Will be complied
	towers shall be provided as per CPCB guidelines for	
	manual monitoring of emissions.	
2.5	Appropriate Air Pollution Control (APC) system	Noted & Will be complied
_	shall be provided for all the dust generating points	Efficient Air Pollution control Devices such
	including fugitive dust from all vulnerable sources,	as Bag house, ESP, Bag filters at transfer
		junctions, covered conveyor belts, Covered
L	1	junctions, covered conveyor beits, covered

Compliance Report of Environment Clearances of Proposed Integrated Cement	From: April, 2024
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	so as to comply prescribed stack emission and	storage for raw materials, Silos for storage
	fugitive emission standards.	of Fly ash and Cement etc. will be provided
		to comply with the prescribed standards of
		stack emission and Fugitive emissions.
2.6	The project proponent shall provide leakage	Noted and shall be complying with.
2.0	detection and mechanized bag cleaning facilities for	
	better maintenance of bags.	
2.7	Sufficient number of mobile or stationery vacuum	Mobile or stationery vacuum cleaners will be
2.7	cleaners shall be provided to clean plant roads, shop	provided to maintain good housekeeping at
	floors, roofs, regularly.	the premises.
2.8	Ensure covered transportation and conveying of raw	Noted and will be ensured covered
2.0	material to prevent spillage and dust generation. The	transportation and conveying of raw
	project proponent use leak proof trucks/dumpers	
	carrying coal and other raw materials and cover them	materials to prevent spillage and dust
	with tarpaulin.	generation.
2.9	The project proponent shall provide primary and	Noted.
2.5	secondary fume extraction system at all heat	
	treatment furnaces.	
2.10	Wind shelter fence and chemical spraying shall be	Noted
2.10	provided on the raw material stock piles.	
2.11	Design the ventilation system for adequate air	Noted and will be complying with.
2.11	changes as per prevailing norms for all tunnels,	Noted and will be complying with.
	motor houses, Oil Cellars.	
2.12	Pollution control system in the plant shall be provided	Noted and agreed
2.12	as per the CREP Guidelines of CPCB.	Noteu anu agreeu.
2.13	The project proponent shall adopt the Clean Air	Noted, Project activities not yet started.
2.15	practices like mechanical collectors, wet scrubbers,	Noted, Project activities not yet started.
	fabric filters (bag houses), electrostatic precipitators,	
	combustion systems (thermal oxidizers), condensers,	
	absorbers, adsorbers, and biological degradation.	
	Controlling emissions related to transportation shall	
	include emission controls on vehicles as well as use	
	of cleaner fuels. Sufficient numbers of additional	
	truck mounted Fog/Mist water cannons shall be	
	procured and operated regularly inside the project	
	premises and also in the surrounding villages to	
	arrest suspended dust in the atmosphere.	
2.14	Bag filters shall be cleaned regularly and efficiency	Noted, once project will be commissioned,
	of bag filter system shall be monitored at regular	it will be ensured that Bag filters are cleaned
	intervals.	regularly and efficiency of bag filter system is
		being monitored at regular intervals.
2.15	Water Sprinklers/Water mist system shall be	Noted. Measures will be adopted for
0	installed near raw material yards, operational units	control of fugitive emissions.
	and other strategic locations to control fugitive	
	emissions from the plant.	
2.16	The particulate matter emissions from the process	The particulate matter emissions from the
-	stacks shall be less than 30 mg/Nm3 and measures	process stacks will be maintained less than 30
	shall be undertaken as per the submitted action plan.	mg/Nm3. Besides this efficient environmental
	Efficient Air monitoring equipment shall be	monitoring equipment will be installed.
	installed.	·
2.17	Following additional arrangements to control	Noted and will be complying with.
	fugitive dust shall be provided:	
	a. Fog / Mist Sprinklers at all on bulk raw material	
	storage area (at the transfer points) like Iron Ore,	

Compliance Report of Environment Clearances of Proposed Integrated Cement	From: April, 2024
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	Coal and for Fly Ash and similar solid waste storage	
	areas. b. Proper covered vehicle shall be used while	
	transport of materials.	
	c. Wheel washing mechanism shall be provided in	
	entry and exit gates with complete recirculation	
2	system.	f Integrated Compart Plants
3.	Air Quality Monitoring and Preservation in Case o	
3.1	Provide Low NOx burners as primary measures and SCR /NSCR technologies as secondary measure to control NOx emissions.	Noted & agreed.
3.2	The emission norms applicable for the cement plant shall be adhered to.	Noted & agreed.
3.3	Dioxin and Furan monitoring shall be carried out	Noted.
	once in six months at cement kiln stack.	Dioxin and Furan monitoring will be carried out once in six months at cement kiln stack
3.4	DeSOx system shall be provided dry type. NOx level shall be maintained below 600 mg/Nm3 by using	Noted and will be complying with.
	best available technology.	
3.5	Petcoke dosing shall be controlled automatically to	Noted.
	control SO2 emission from chimney within the	
20	prescribed limits. PP shall identify the Source of fluoride emissions and	Notod
3.6	action plan to mitigate the same shall be	Noted.
	implemented.	
3.7	Pollution control system in the cement plant shall be	Noted and will be complying with.
	provided as per the CREP Guidelines of CPCB.	
4.	Water quality monitoring and preservation	
4.1	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards	Noted & Will be complied
	prescribed in Environment (Protection) Rules 1986	
	as amended from time to time and connected to	
	SPCB and CPCB online servers and calibrate these	
	system from time to time according to equipment	
	supplier specification through labs recognized under	
	Environment (Protection) Act, 1986 or NABL accredited laboratories.	
4.2	The project proponent shall monitor regularly	Noted & Will be complied
	ground water quality at least twice a year (pre- and	
	post-monsoon) at sufficient numbers of	
	piezometers/sampling wells in the plant and adjacent	
	areas through labs recognized under Environment	
	(Protection) Act, 1986 and NABL accredited laboratories.	
4.3		Measures will be implemented to check the
	- Garland drains and collection bits shall be provided	
	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event	-
	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due	run-off in the events of heavy rains.
	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	run-off in the events of heavy rains.
4.4	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off. Water meters shall be provided at the inlet to all unit	run-off in the events of heavy rains. Noted, Water meters will be provided at the
	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off. Water meters shall be provided at the inlet to all unit processes in the plants.	run-off in the events of heavy rains. Noted, Water meters will be provided at the inlet to unit process in the plant.
4.4	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off. Water meters shall be provided at the inlet to all unit processes in the plants. The project proponent shall make efforts to minimise	run-off in the events of heavy rains. Noted, Water meters will be provided at the
	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off. Water meters shall be provided at the inlet to all unit processes in the plants. The project proponent shall make efforts to minimise water consumption in the steel plant complex by	run-off in the events of heavy rains. Noted, Water meters will be provided at the inlet to unit process in the plant.
	for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off. Water meters shall be provided at the inlet to all unit processes in the plants. The project proponent shall make efforts to minimise	run-off in the events of heavy rains. Noted, Water meters will be provided at the inlet to unit process in the plant.

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4.6	The proposed project shall be designed as Zero Liquid Discharge Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.	The cement manufacturing process adopted is dry—manufacturing, hence no process water is being generated. Domestic sewage which will be generated will be treated with the help of STP and treated water will be used for Greenbelt development.
4.7	All stockyards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the run off material and shall be implemented as per the action plan submitted in EIA/EMP report.	Noted and will be complying with.
4.8	Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.	Agreed and will be complied.
5.	Noise and vibration monitoring and prevention	
5.1	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance	Agreed and will be complied
5.2	report The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Agreed and will be complied
6.	Energy Conservation Measures	
6.1	Provide solar power generation on roof tops of	Noted and will be complying with.
0.1	buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly;	
6.2	Provide LED lights in their offices and residential	Noted and will be complying with.
	areas.	
7.	Energy Conservation Measures in Case of Integrat	red Cement Plants
7.1	The project proponent make efforts to achieve power consumption less than 65 units/tonne for Portland Pozzolona Cement (PPC) and 85 units/tonne for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.	Noted and efforts will be made to achieve power efficient manufacturing of the Cement & Clinker.
7.2	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards	Noted & will be ensured to maximize the utilization of fly ash, slag and sweetener in cement blend as per BIS standards after commencement of the plant operations.
7.3	Maximize utilization of alternate fuels and Co-	Noted & agreed.
7.4	processing to achieve best practice norms. Waste heat recovery system shall be provided for kiln and cooler.	Noted.
8.	Waste Management	1
8.1	Oil Collection pits shall be provided in oil cellars to	Noted & Will be complied
0.1	collect and reuse/recycle spilled oil. Oil collection	
L		1

Compliance Report of Environment Clearances of Proposed Integrated Cement	From: April, 2024
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	trays shall be provided under coils on saddles in cold	
	rolled coil storage area.	
8.2	Kitchen waste shall be composted or converted to biogas for further use.	Noted & will explore the possibilities of composting of kitchen waste or converting it to biogas based on the quantity of waste generation after the commencement of the plant operations.
8.3	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	Noted.
8.4	The Plastic Waste Management Rules 2016, inter- alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines- 3/. All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance report being submitted by the project proponents.	Noted & will be complying with after commencement of the plant.
8.4	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	The e-waste which will be generated will be handed over the registered recyclers.
9.	Green Belt	· · · · · · · · · · · · · · · · · · ·
9.1	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees.	Noted and will be complying with after commencement of the plant.
9.2	Project proponent shall submit a study report on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitor able with defined time frames.	Noted & Will be complied
9.3	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	Greening and Paving will be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface
10.	Public Hearing and Human Health Issues	

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	Emergency preparedness plan based on the Hazard	Emergency preparedness plan and Disaster
	identification and Risk Assessment (HIRA) and	Management Plan will be implemented after
	Disaster Management Plan shall be implemented.	commencement of plant activities.
	The project proponent shall carry out heat stress	Noted. Heat stress analysis for the workmen
	analysis for the workmen who work in high	who will work in high temperature work zone
	temperature work zone and provide Personal	will be ensured and adequate Personal
	Protection Equipment (PPE) as per the norms.	Protection Equipment (PPE) as per the norms
		will be made available to all the workmen.
	Provision shall be made for the housing of	It will be ensured that all necessary
	construction labour within the site with all necessary	infrastructure and facilities are being made
	infrastructure and facilities such as fuel for cooking,	available to the labours by the contactor.
	mobile toilets, mobile STP. Safe drinking water,	
	medical health care, creche etc. The housing may be	
	in the form of temporary structures to be removed	
	after the completion of the project.	
	Occupational health surveillance of the workers shall	Noted and will be complied.
	be done on a regular basis and records Maintained.	
	Environment Management	
	The project proponent shall comply with the	Noted.
	provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part	
	of Corporate Environment Responsibility (CER)	
	activity, company shall adopt nearby villages based	
	on the socio-economic survey and undertake	
	community developmental activities in consultation	
	with the village Panchayat and the District	
	Administration as committed.	
	The company shall have a well laid down	The company has well laid down
	environmental policy duly approve by the Board of	Environmental policy duly approved by the
	Directors. The environmental policy should	Board of Directors. Enclosed as Annexure 1.
	prescribe for standard operating procedures to have	
	proper checks and balances and to bring into focus	
	any infringements/deviation/violation of the	
	environmental / forest / wildlife norms / conditions.	
	The company shall have defined system of reporting	
	infringements / deviation / violation of the	
	environmental / forest / wildlife norms / conditions	
	and / or shareholders / stake holders. The copy of the	
	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to	
	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project	A separate Environmental Cell both at the
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified	project and company head quarter level, with
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior	project and company head quarter level, with qualified personnel has been set up under the
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization.	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1.
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution control systems every year and report shall be	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1.
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1.
11.3	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Integrated Regional Office of the	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1.
11.3 11.4 11.4	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Integrated Regional Office of the MoEF&CC.	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1.
11.3 11.4 11.4 <b>12.</b> N 12.1	and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior executive, who will directly to the head of the organization. Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Integrated Regional Office of the MoEF&CC. Miscellaneous	project and company head quarter level, with qualified personnel has been set up under the control of senior executive, who will directly to the head of the organization. Organogram of the same is enclosed as Annexure 1. Noted & Will be complied

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	safeguards at their cost by prominently advertising it	
	at least in two local newspapers of the District or	
	State, of which one shall be in the vernacular	
	language within seven days and in addition this shall	
	also be displayed in the project proponent's website	
	permanently.	
12.2	The copies of the environmental clearance shall be	Noted & Will be complied
	submitted by the project proponents to the Heads of	
	local bodies, Panchayats and Municipal Bodies in	
	addition to the relevant offices of the Government	
	who in turn has to display the same for 30 days from	
	the date of receipt.	
12.3	The project proponent shall upload the status of	The status of compliance of the stipulated
12.5	compliance of the stipulated environment clearance	environment clearance conditions, including
	conditions, including results of monitored data on	results of monitored data will be uploaded on
	their website and update the same on half-yearly	the company's website and will update the
	basis.	
	Ua515.	same on half-yearly basis after
12.4	The musical musical state is in the state of	commencement of the project activity.
12.4	The project proponent shall monitor the criteria	Noted & Will be complied
	pollutants level namely; PM10, SO2, NOx (ambient	
	levels as well as stack emissions) or critical sectoral	
	parameters, indicated for the projects and display the	
	same at a convenient location for disclosure to the	
	public and put on the website of the company.	
12.5	Action plan for developing connecting and internal	Noted & Will be complied
	road in terms of MSA as per IRC guidelines shall be	
	implemented.	
12.6	The project proponent shall submit six-monthly	Noted & Will be complying with.
	reports on the status of the compliance of the	
	stipulated environmental conditions on the website	
	of the ministry of Environment, Forest and Climate	
	Change at environment clearance portal.	
12.7	The project proponent shall submit the	Noted & Will be complied
	environmental statement for each financial year in	
	Form-V to the concerned State Pollution Control	
	Board as prescribed under the Environment	
	(Protection) Rules, 1986, as amended subsequently	
	and put on the website of the company.	
12.8	The project proponent shall inform the Regional	Noted & agreed.
12.0	Office as well as the Ministry, the date of financial	Noteu & agreeu.
	closure and final approval of the project by the	
	concerned authorities, commencing the land	
	development work and start of production operation	
10.5	by the project.	
12.9	The project proponent shall abide by all the	Noted & agreed.
	commitments and recommendations made in	
	theEIA/EMP report, commitment made during	
	Public Hearing and also that during their presentation	
	to the Expert Appraisal Committee.	
12.10	The recommendations of the approved Site-Specific	Noted & Will be complying with.
	Wildlife Management Plan (in case of involvement	
	of Schedule-I species) shall be implemented in	
	consultation with the State Forest Department. The	
	implementation report shall be furnished along with	
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	the six-monthly compliance report to the concerned	
	Regional Office of the MoEF&CC.	
12.11	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.	Noted & Will be complying with.
12.12	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted & agreed.
12.13	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
12.14	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
12.15	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Noted.
12.16	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Noted & agreed.
12.17	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted & agreed.

Annexure 1



# J K Cement Limited

## **CORPORATE ENVIRONMENT POLICY**

JK Cement Limited is committed to ensure clean, green and healthy environment for sustainable development through:

- By ensuring that the activities of the company comply with all the relevant laws, regulations and industry and applicable codes of standards and practices, as well as to take any additional measures considered necessary.
- By involving all employees in implementation of the Company's policy and imparting appropriate training, providing for dissemination of information to employees on Environmental objectives and performance through suitable communication networks.
- By involving the Suppliers, Vendors, Customers, Clients and other Business Associates to promote awareness among them for their responsibility towards Environment and to encourage their participation in achieving our Environmental Goals.
- Continuously improve in effectiveness of environmental management with proper systems to prevent, mitigate and control environmental impacts due to operations across the value chain and local community.
- By building awareness to all stakeholders including employees, customers, vendors etc. on environmental issues as well as compliance of relevant environmental legislation by implementing the environmental management system.
- By improvement in environment management, efficient use of natural resources, energy & plant equipment.
- By promoting reuse and recycling wastes, reduction in emission, noise, waste and greenhouse gases.
- By greenbelt development for local bio-diversity management and conservation in coalition with local communities, authorities and other stakeholders.
- By reporting of non-compliances (if any), violations of environmental norms of the conditions of environment clearance/ consent/ NOC/ authorization and permission etc. relevant to the environmental conditions, wherever required to the director and occupier by the respective Unit Head, Administrative Head, Technical Head and Environment Head so as to fulfil the deviation from compliances as and when required.

J.K. Cement is implementing due diligence as an essential activity in mergers and acquisitions (M&A) transactions.

This policy will be reviewed periodically and updated as may be required. This Policy shall be made known to all our customers and stakeholders, apart from all our employees.

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Rajnish Kapur Chief Operating Officer



#### ENVIRONMENT MANAGEMENT SYSTEM

#### 1. LEGAL & OTHER REQUIREMENTS

- a) The company is IMS certified and have established and maintained a procedure to identify, access and update legal and other requirements to which we subscribe, that are applicable to the environmental aspects / impacts. The list of legal and other requirements applicable to our operations are maintained separately and are communicated to our stakeholders. Main legal requirements are as follows:
  - Environmental acts & rules
  - Mines acts & rules
  - ➢ Factory acts & rules
  - ➢ Boiler acts & rules

## 2. OPERATIONAL CONTROL PROCEDURES

- a) We have identified our operations and activities that are associated with Environmental aspects and OHS risks in line with our Environmental Policy.
  - We have established and maintained SOP's to check out the deviations from Environment Management System.
  - We have maintained rule and regulation register comply with legal and other requirement.
  - We ensure to review control measures and SOP's on regular intervals, effectiveness of system checked by IMS audit and necessary implement.
- b) Relevant Operational Control Measures
  - Limestone mines operation- Water sprinkling on the haulage road and at unloading point (crusher), raw material transportation by covered belt and emission control system at transfer points.
  - Clinkerization- Covered storage of raw materials, petcoke and coal, clinker in silos, use of high efficient pollution control measures such as ESP, Bag house, bag filters at all transfer points, coved conveyors and De-NOx system etc.
  - Cement Grinding & Packing- Bag Filters at all transfer points, storage of fly ash in silo and pneumatic Fly ash handling, automatic bag filing machines, use of tarpaulin to each truck and wagon and vacuum sweeping machine.
  - Storage in yard- Covered.
  - Utility operation- Management of waste/used oil, oily wastes and management by 100% recycling/ sold to authorized recycler in process to maintain ZLD and treatment of domestic sewage water in STP to use for plantation and process.
  - General- Dust control by good housekeeping & maintenance, use of dust extraction and recycling systems to remove dust from work areas, contractor activities and task observations.
  - Use of proper personal protective equipment (PPE).
  - Minimum 33 % plantation in the project area with native species in a time bound manner.

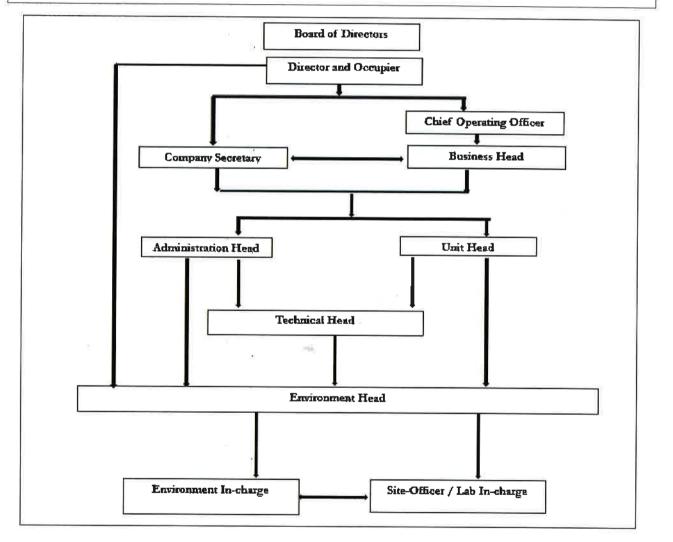
Rajnish Kapur Chief Operating Officer



## 3. ROLES & RESPONSIBILITIES

We have established, implemented and maintained EMS to meet its requirements at all of our locations within the organizational boundaries. Roles and responsibilities of various personnel, who manage, perform and verify the activities and their impacts on environment and/or OH&S have been defined by the top management as per hierarchy or administrative order by board of directors.

The below organizational structure Management Cell is responsible for any non-compliance/ infringement/ deviation/ violation of the environmental or forest norms under the supervision of Board of Directors.



www.

Rajnish Kapur Chief Operating Officer

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