

JK Cement Works, Aligarh A unit of JK Cement Ltd.

CIN: L17229UP1994PLC017199

↑ Aligarh - Kasimpur Road, Village : Satha, Pargana - Morthal, Tehsil : Koil, Distt. Aligarh-202 127, INDIA

www.jkcement.com

Ref. No.: AL/EMD/MoEF/2019-20/F 02/004

Date: 23.05.2024

То

### The Deputy Director General of Forest (C),

Ministry of Environment, Forest and Climate Change, Integrated Regional Office, Kendriya Bhawan, 5<sup>th</sup> Floor, Sector-H, **Aliganj, Lucknow-226020 (UP),** Email: rocz.lko-mef@nic.in

**Sub.:** Submission of the Six Monthly Compliance Report of stipulated conditions in the Environmental Clearance granted for Clinker Grinding Unit of Capacity 2.0 MTPA of M/s. J.K. Cement Works, at Village: Satha, Tehsil: Koil, District: Aligarh (UP) for the period: **Oct '2023 to Mar'2024**.

**Ref.:** EC granted by SEIAA vide letter No.: 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018.

Dear Sir,

This is context to the above subject & reference, we are submitting herewith the Six Monthly Compliance Report of stipulated conditions in Environmental Clearance granted by SEIAA, Lucknow (UP) for Clinker Grinding Unit of Capacity 2.0 Million TPA of M/s. J.K. Cement Works, at Village: Satha, Tehsil: Koil, District: Aligarh (UP) for the period: Oct '2023 to Mar'2024 as per the above reference EC letter. In compliance with MoEF & CC O.M. dated 18.07.2022 we are also submitting a report on mesausres taken for spread awareness on Single Use Plastic Ban in project area as well as surrounding area along with photographs.

As per MoEF & CC notification vide No.: S.O. 5845(E) dated 26.11.2018 regarding to submit the Environment Clearance Compliance Report in Soft Copy Only and in compliance to the same, we are hereby submitting the EC Compliance through e-mail for your kind reference and record please.

Thanking you,

Yours faithfully,

For, J.K. Cement Works,

(Hemat Dave) (Head - Grinding Unit)

Encl.: As above

# \* ALIGARH

### Cc to:

- 1. The Member Secretary, UP State Pollution Control Board, Building No. TC-12 V, Vibhuti Khand, Gomti Nagar, Lucknow-226 010, Email: ms@uppcb.com
- The Regional Director, CPCB Regional Office, Zonal Office (North), PICUP Bhawan, Vibhuti Khand, Gomti Nagar, Lucknow-226 010, Email: skgupta110@yahoo.com
- 3. Regional Officer, UPPCB, J-1 Gyan Sarovar Colony, Ramghat Road, Aligarh, Email: roaligarh@uppcb.com



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Manufacturing Units at :

Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka) Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)





J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

Date: 23-5-24

Date: 2					
C. No.	S. No.	Details of Conditions	Conditions Compliance Status		
		y compliance			
	i	The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion	Letter issued from DFO vide letter no. 2896 /14-		
		of forest land for non-forest purpose involved in the project.	10/ALIGARH dt. 27.02.2019, enclosed as <b>Annexure-1.</b> Hence, diversion of land is not applicable.		
	ii	The project proponent shall obtain clearance from the National Board for Wildlife, if applicable	Not Applicable.		
	iii	The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan/Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report. (in case of the presence of schedule-I species in the study area).	Not Applicable.		
	iv	The project proponent shall obtain Consent to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.	Complied with.  1. Consent to Establish has been obtained from UPPCB vide letter No. 26748/UPPCB/Aligarh(UPPCBRO) /CTE/Aligarh/ 2018, dated 20.08.2018 copy is attached as <i>Annexure-2</i> .		
			<ol> <li>Consolidated Consent to Operate authorization has been obtained for under Section-25 of the Water (Prevention &amp; Control of Pollution) Act, 1974 and under Section-21 of the Air (Prevention &amp; Control of Pollution) Act, 1981 vide letter No. 194855/UPPCB/Aligarh(UPPCBRO)/CTO/both/ALIGARH /2023 dt 18/02/24. granted for the period from 01/01/2024 to 31/12/2028.</li> </ol>		
		pc pc	Copy of Consolidated Consent to Operate issued under Air & Water is attached as <b>Annexure-3</b> .		
	V	The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project.	Complied with.  Groundwater withdrawal permission have been issued by UPGWA on 25 Dec 2020 with a validity of 6 years. Renewal of NOC has also been obtained from UPGWA with		
		drawforsurface water required for the project.	registration no.20210700720 & 202107000395 which is valid up to 08.08.2026.copy of ground water permission is attached as <b>annexure 4</b>		
	vi	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time	Complied with.  HW authorization has been obtained from UPPCB vide letter no.		

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27th November, 2018

to time. 11919/UPPCB/Aligarh(UPPCBRO)/HWM/ALIGARH/2020 dated: 12/06/2020 & amended vide letter no. H50793 C-4/ Hazards/2019 dated 08.07.2020 which is valid up to 11.06.2025, copy is attached as Annexure-5. П Air quality monitoring and preservation i The project proponent shall install 24x7 Complied with. continuous emission monitoring system at OCEMS for PM emission monitoring has been installed at process stacks to monitor stack emission with Cement Mill stack and connected with server of SPCB respect to standards prescribed in Environment and CPCB. (Protection) Rules, 1986 vide G.S.R. No. 612 (E) dated 25<sup>th</sup> August, 2014 (Cement) and subsequent amendment dated 9th May, 2016 (Cement) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories. ii The project proponent shall monitor fugitive Complying with. emissions in the plant premises at least once in Fugitive emission monitored by EPA recognised Lab, every quarter through labs recognized under report is attached as Annexure 6 Environment (Protection) Act, 1986. Quarterly fugitive emission results (in mg/M³) are as: -Month L-1 L-2 L-3 L-4 Oct-23 1.26 1.52 1.33 0.96 Nov-23 1.22 1.43 1.39 0.99 Dec-23 1.22 1.44 1.37 0.98 Jan-24 1.25 1.52 1.33 0.96 Feb-24 1.23 1.42 1.39 0.97 Mar-24 1.23 1.52 1.38 0.98

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		L1- Unload L-2-Cemen L-3- Fly ash L-4- Packin	t mill 1 Silo Area			
III	The project proponent shall install system carryout to Ambient Air Quality monitoring for common /criterion parameters relevant to the main pollutants released (e.g. PM <sub>10</sub> and PM <sub>2.5</sub> in reference to PM emission, SO <sub>2</sub> and NO <sub>X</sub> in reference to SO <sub>2</sub> and NO <sub>X</sub> emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an	Complying Four nos. of been instairegularly. The attached a Station 1: P as:-All the	of Ambient alled and The NABL a s <b>Annexur</b> Vlant bound	monitorin ccredited e:7 dary towar	ng is bei laboratory	ng done report is
	angle of 120° each), covering up wind and downwind directions. (Case to case basis small	Month	PM10	PM2.5	SO2	NOX
	plants :Manual; Large plants: Continuous).	Oct,23	52.5	31.8	12.6	29.6
		Nov,23	56.8	36.8	14.2	22.4
		Dec'23	48.5	35.4	14.9	25.9
		Jan,24	49.8	31.4	12.0	28.9
	J.	Feb,24	56.8	36.8	14.2	22.4
		Mar,24	55.6	35.3	15.0	25.6
		Station 2: (Project off		ndary tow	ards west	direction
		Month	PM10	PM2.5	SO2	NOX
	91	Oct,23	54.6	39.2	14.0	26.1
		Nov,23	51.9	32.7	14.0	20.9
		Dec'23	50.5	36.3	15.2	25.2
	, a	Jan,24	52.3	36.1	14.4	24.0
		Feb,24	51.9	32.7	14.0	20.9
		Mar,24	50.5	36.3	15.2	27.0
		Station 3: Pl	ant bounda	ary towards	North dire	ection
		Month	PM10	PM2.5	SO2	NOX
		Oct,23	56.1	36.1	14.7	28.1
		Nov,23	55.8	34.5	13.5	22.8
		Dec'23	56.0	35.3	14.1	25.4
		Jan,24	53.9	36.1	15.1	25.4
		Feb,24	55.8	34.5	13.5	22.8
		Mar,24	49.4	35.6	14.7	28.4

(Near CCR building)

(Period Oct 2023 to March 2024)

			Month	PM10	PM2.5	SO2	NOX
			Oct,23	55.5	36.4	14.6	26.7
			Nov,23	56.5	34.7	16.3	23.2
			Dec'23	53.4	35.9	17.2	28.6
			Jan,24	57.7	36.4	14.6	26.7
			Feb,24	56.5	34.7	16.3	23.2
			Mar,24	53.4	37.1	17.2	28.8
	iv	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality/fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional	attached a	sion monites  Annexure  Verage of converse  Ve	: 8		
		Office of SPCB along with six-monthly monitoring report.	Month	Res	ult ( Mg/Nn	n3)	
			0ct/23		8.4		
		*3	Nov/23		9.6		
			Dec/23		10.5		
			Jan/24		8.1		
			Feb/24		9.8		
-			Mar/24		11.8		
	V	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Bag house maintain Pl are provide Photograph	omplied with.  ag house at cement mill stack has been provided to aintain PM emission level of <30 mg/Nm³, bag filter to provided at all transfer points.  notographs of Bag house and Bag filters -			
	vi	The project proponent shall provide leakage detection and mechanised bag cleaning facilities for better maintenance of bags.	Complied w Mechanised Leakage det	bag clean		_	

	1	D. II	
	vii	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.	Complying with.  Bag house at cement mill stack has been provided to maintain PM emission level of <30 mg/Nm³, Bag filters are provided at all transfer points, cemented roads has been constructed and regular vacuum sweeping machine is in practice. Covered storage for raw material and products has been provided and Covered hopper for unloading and Covered conveyor belts for transportation of material is provided.  Photographs showing sweeping machine Covered Silo, Bag filter (23 No) and Covered Conveyor Belt are given below:
			Aligarh, Uttar Pradesh, India
		Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Complying with.  102 no. Road sweeping machine has been deployed for road cleaning.
i		Ensure covered transportation and conveying of raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly	Complying with. Clinker is being transported through truck with covering

		ash.	by tarpaulin. Fly ash is transported by closed bulkers and stored in closed silo-
		,	Affairfy, Uther President, India Oriented Road, Uttor President 200 122, India Living 29 100 fer 31/05/24 06 10 FM ONT = 08:30
	X	Provide wind shelter fence and chemicals spraying	Complied with.
		on the raw material stockpiles.	Covered storage facilities for the following raw materials have been provided.  1. Silo for clinker storage  2. Shed for Gypsum  3. Silo for fly ash
	xi	Have separate truck parking area and monitor	Complied with.
		vehicular emissions at regular interval.	Separate truck parking area has been provided and vehicle entry is allowed with valid PUC only in the plant. Photograph of truck parking
			Aligarh, Utter Pradesh, India X4M6+8YH, Utter Pradesh 202122, India Lai 27,983031* Long 78,138.09* 21/06/24 09:08 AM GMT +06:30
	xii	Efforts shall be made to reduce impact of the	Complied with.
		transport of the raw materials and end products on the surrounding environment including agricultural land by the use of covered conveyor	Covered conveyor belts for transportation of the raw materials has been provided. Photograph of covered conveyor belt
		belts/railways as a mode of transport.  Allgaris, Ultur Processis, India 2/12/2/3/2/Ultur Processis, India 2/12/2/3/2/Ultur Processis, India 2/12/2/3/2/Ultur Processis, India	Altaria Utta Pradesh, India Lat 27082888 Praduit 202122, India Lat 27082888 Long 78:118248 Zoldeya Graduit 48:30
		20/06/24 (32/16/32* PM GMT +08/39)	STATE OF THE OFFICE OF THE STATE OF THE STAT
	xiii	Ventilation system shall be designed for adequate air changes as per ACGIH document for all tunnels, motor houses, Cement bagging plants.	Complied with.  Ventilation system has been provided.
III	Water qu	uality monitoring and preservation:	

(Period Oct 2023 to March 2024)

i	The project proponent shall install effluent	Not Applicable.
	monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25 <sup>th</sup> August, 2014 (Cement) and sub sequent amendment dated 9 <sup>th</sup> May, 2016 (Cement) and connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories. (Case to case basis small plants: Manual; Large plants: Continuous).	Being a dry process based plant, there is no any effluengeneration from Process.
ii	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers / sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Complying with.  Pre-monsoon season Ground water quality monitored report through recognized lab.  Flow meter photo of borewell.  Borewell-1  Borewell-2
iii	The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with sixmonthly monitoring report.	Not Applicable.  Being a dry process based plant, there is no any effluen generation from Process.
iv	Adhere to Zero Liquid Discharge	Complying with.  Zero Liquid Discharge is being maintained.
V	Sewage Treatment Plant shall be provided for treatment of domestic waste water to meet the prescribed standards.	Complying with.  STP has been provided with capacity of 15 KLD for treatment of domestic waste water to meet the prescribed standard.

	vi	Garland drains and collection pits shall be	Complied	with.					
		provided for each stock pile to arrest the run- off			stored unde	r covered s	hed and		
		in the event of heavy rain sand to check the water	silos.				med and		
		pollution due to surface runoff.							
	vii	The project proponent shall practice rain water	Complied	with.	10				
		harvesting to maximum possible extent.	Three nur	nbers of rair	water han	vesting stru	cture has		
			been prov	ided. Photog	raph as -				
			1 no.	2	no.	3 no.			
		*							
	viii	Water meters shall be provided at the inlet to all	Complied	with.					
		unit processes in the cement plant.		ters at the in n the Cemen		et of all process unit has been Plant.  been taken to reduce water d waste water is being reused in ture and MVR system is also e water consumption of plant.  ails: -  Water consumption (KL)  91.72  95.35  74.21  115.99  88.72  93.84  ang done periodically and report  99.0ient Noise are as (Day/Night in labeled as a consumption of the consumption of the consumption of plant.  115.99  88.72  93.84			
	ix	The project proponent shall make efforts to	Complying with.						
		minimize water consumption in the cement plant	Continuo	s efforts ha	ve been tal	ken to redu	ıce water		
		complex by segregation of used water, practicing	Continuous efforts have been taken to reduce water consumption. STP treated waste water is being reused plantation and horticulture and MVR system is also						
		cascade use and by recycling treated water.					m is also		
			established to reduce the water consumption of plant				of plant.		
			Water consumption details: -						
			Month		Water c				
			0ct/23		91.72				
			N	ov/23			95.35		
					74.21				
			Ja	an/24		1	15.99		
			F	eb/24			88.72		
		e e	N	lar/24			93.84		
IV	Noise mo	nitoring and prevention							
	i.	Noise level survey shall be carried as per the	Complying	g with.					
		prescribed guidelines and report in this regard		_	-	eriodically a	nd report		
		shall be submitted to Regional Officer of the	is attache	d as <b>Annexu</b> i	re:9				
		Ministry as a part of six-monthly compliance		verage of an	nbient Noise	e are as (Da	y/Night in		
		report.	dB):-						
			Month	L1					
			Oct/23	67.1/64.6					
			Nov/23	68.8/63.1					
			Dec/23	66.4/63.1					
			Jan/24	68.1/64.8					
			Feb/24	68.8/63.1	64.4/60.2	66.2/64.8	64.8/61.4		
			Mar/24	75.6/63.9	77.4/62.6	69.1/58.7	76.8/62.4		
				oundary tov			(5		
			L-2-Plant	boundary to	owards wes	st direction	(Project		

(Period Oct 2023 to March 2024)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP)

EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	٠		office) L-3- Plant boundary towards North direction L-4- Plant boundary towards South direction (Near CCR building)
	ii	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75dB (A) during day time and 7odB (A) during night time.	Complying with.
V	Energy C	onservation measures	
	î.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Complied with.  Solar light has been installed for common area.  Alight, Utter Predost, India Alight, U
	ii	Provide the project proponent for LED lights in their offices and residential areas.	Complied with.  LED lights in the offices has been provided.
	iii	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	Complying with.  Fly ash is being used as per BIS norms for making the PPC.
VI	Waste m	anagement	6
	î.	The waste oil, grease and other hazardous shall be disposed of as per the Hazardous & Other waste (Management & Trans boundary Movement) Rules, 2016.	Complied with.  Hazardous waste sold to the CPCB authorized recycler only.
	Ü	Kitchen waste shall be composted or converted to biogas for further use. (To be decided on case to case basis depending on type and size of plant).	Kitchen waste quantity is too less, hence biogas plant is not feasible.
VII	Green Be	lt	
	accordance with CPCB guide lines. The green belt shall inter alia cover the entire periphery of the plant  Out of 3850 saplings, comparison as replacement of dam an area of 1.92 ha (1.85 ha + 0.0 Miyawakee outside plant area. That In which 2.25 ha (i.e., 33% or covered under greenbelt/ plant area, the company has covered.		• In FY 2023-24 Unit has planted 3850no. of saplings. Out of 3850 saplings, company has planted713 saplings as replacement of damaged trees covering an area of 1.92 ha (1.85 ha + 0.067 ha) the .067 ha is Miyawakee outside plant area. Total Plant area is 6.83 ha. In which 2.25 ha (i.e., 33% of plant area) is to be covered under greenbelt/ plantation. Out of 2.25 ha area, the company has covered 1.92 ha area under greenbelt with 17330 nos. samples.
	ii	The project proponent shall prepare GHG	Complying with.

(Period Oct 2023 to March 2024)

		emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.		÷	N
VIII	Public he	earing and Human health issues			
	Ţ	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Emerge identifi	ying with. ency preparedness plan based on thication and Risk Assessment (HIRA) an ement Plan has been prepared & imple	d Disaster
	ii	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Person	ying with. al Protective Equipment (PPE's) to nen are being provided.	Staff &
æ	111	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Compli	ed	
	iv	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	356 nc	ying with. o's Six Months medical examinations or the employee & workmen and reco ined.	_
IX	Corpora	te Environment Responsibility			
	i	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No.22-65/2017-IA.III dated 1 <sup>st</sup> May 2018, as applicable, regarding Corporate Environment Responsibility.		ctivities are going on and Rs. 182.270 till March 2024. Area Amount Expenditure La	
			S. No.	CSR Project or activity identified	Amount in Lakhs 2020 To March'24
			1	SSP Office Aligarh	0.08
			2	Police station-Kasimpur	0.26
			3	Police station-Kasimpur	0.27
			4	Dustbin Distribution	0.19
			5	Oxygen Cylinder Distribution	4.3
			6	High Mast Tower	3.79
			7	Solar Light installation	20.09
			8	Primary School Renovation	31.44
			9	Health ATM	12.54
			10	Cement for Aganbari	0.18
			11	Hari ele. Renovation Aganbari	42.91
			12	Basketball Ground Renova.	29.5
			13	Cement Bags to Police Station Quarsi	0.086
			14	Confer. room in DM Office Enovation	6.51

(Period Oct 2023 to March 2024)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

		15	Nutritional Packets		3.92
		16	Nutritional Packets		4.98
		17	Meri Mati Mera Desh		0.5
			Mani Enterprise		0.5
		19	Ahaar distibution to TB	Patient	1.32
		20	National TB elimination	n program	1.54
		21	Madir enovation - Sath	na village	0.33
		22	Poshan Ahaar Potli Dis		2.52
			patients	14	
22		23	Poshan Ahaar Potli Dist patients	tribution to TB	2.52
		24	Cement for police dum	ping yard	.08
		25	Adarsh form NGO		12.00
			Total		182.270
ii .	The company shall have a well laid down	Compli	ed with.		L.
ili	environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental/ forest / wildlife norms/ conditions. The company shall have defined system of reporting infringements/ deviation/ violation of the environmental/ forest/ wildlife norms / conditions and shareholder's/ stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.  A separate Environmental Cell both at the project and company head quarter level with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.	Compli Unit ha	icy duly been trol of un		
iv	Action plan for implementing EMP and		ring with.		
	environmental conditions along with	EMP ex	xpenditure 23-24 deta	ails are as bel	
	responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection	S. No.	Description of Item	Capital Cost (Rs. In Lac)	Recurrin g cost (Rs. in Lacs)
	measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry /Regional Office along with the Six Monthly Compliance Report.	1	Air Pollution Control Equipment (APC) in the form of Bag filters and Stack	1610.83	4.35
		2	Water Pollution Control	242.47	3.7
		4	Environmental Monitoring and Management	14.77	1.38
		5	Occupational Health	0.25	6.99
		6	Greenbelt /	7.7	3.8

Plantation

(Period Oct 2023 to March 2024)

			7	Others	0	
				Total	1876.02	20.22
				•	-	*
	v	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.		has been con ird party audit a		
	vi	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the cement plans shall be implemented.	Complie Complia 1. PM <30 2. All and 3. All 4. Dai ma 5. All wit 6. Bag ma		tored in closed scemented by vacuum are covered arors. have been provits.	torage silos sweeping
X	Miscella	neous	7			
		Directions/ suggestions given during public hearing and Commitment made by the project proponent should be strictly complied.	Clink To g proc To equi 80 % In FY of s. plant cove comp Plant wake Total 2.25 gree comp	ed with. Ser stored in closed fet the permission ess with railway de control the empment installed. Workforce employ 23-24, up to Mar 20 aplings. Out of 30 ted 713 saplings as reing an area of 1.92 pany has also plant area covering an ee Plantation. I Plant area is 6.83 ha (i.e., 33% of plant abelt/ plantation. pany has covered 17330 nos.	for railway sidingle.  Initial are from Aligated are from Aligated 224, Unit has plant as the control of the co	on control arh district. ted 3850 no. ompany has maged trees 067 ha). The outside the under Miya .83 ha area, vered under
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	li	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of	Advertise and Dai	ed with. sed in newspapers on ik Jagran. Is been submitted t		

(Period Oct 2023 to March 2024)

		EC Letter 140. 332/1 arya/5=.14/1=1/1=1/1	
		the District or State of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's web site permanently.	
	iii	be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied with.  Receipt has been submitted to the ministry on 04.12.2018.
	lv	The project proponent shall upload the status of compliance of the stipulated environment	Complying with.  Six Monthly EC compliance report is being uploaded at company's website at https://www.jkcement.com/environmental-compliance
	V	The project proponent shall monitor the criteria pollutants level namely; PM <sub>10</sub> , SO <sub>2</sub> , NO <sub>X</sub> (ambient levels as well as stack emissions) or critical sectorial parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Complied with. Snapshot of digital display board in given below:-
	vi	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the web site of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Complying with.
	vii	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as a mended subsequently and put on the web site of	Environment Statement submitted on 21.09.2023.
	viii	the company.  The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	JK/Aligarh/EC/2018-19/F 03/004 dated 19.12.2018. Production operation started from 03.02.2020.
	lx	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	Noted.
	Х	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	
	xi	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment Forests and Climate Change (MoEF&CC).	Noted.
+	xii	Concealing factual data or submission of false,	Noted.

(Period Oct 2023 to March 2024)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	
xiii.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
xiv	The Ministry reserves the right to stipulate additional conditions if found necessary.	Noted.
xv	The Company in a time bound manner shall implement these conditions.	Noted.
xvi	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer(s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Noted.
xvii	The above conditions shall been forced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Trans boundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.	
xviii	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, with in a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	



(Unit Head - Grinding Unit) J.K. Cement Works,

# Single plastic use campaign 29 June to 7 July



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संशोध आजिताम् ते. स्थायः प्रदूषम्य नियंत्राप्तं स्रोस्

विकास सिमात रहास्थित पूजा प्रतिकारण कि सन्दार्ग में द्रव पूजा के बाह्या है का जाना करावा आविकार जिन्हा प्राप्त

कृषण्या उपयोक्त विकायक इस महत्यांत्रिय के पत्राक्षः क्षत्राप्तार की व्यक्ति का विनाक रूप जाने 2022 के

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### कार्यालय प्रभागीय निदेशक, सामाजिक वानिकी प्रमाग, अलीगढ़। पत्रांक 2.876/14-10, अलीगढ़: विनांक: फरवरी, 27 2019

सेदा भे

यूनिट हेस. पेंडकेठ सीमेंट दवर्स. शरिमपुर रोड. ग्राम-साथा, परगमा-मोरधल, सहसील- कोल. जनपद-अलीगड-202127।

विषय:-

जैंगकों। सीमेन्ट वर्क्स, अलीगढ़ के खसरा संग 126, 149, 150, 151, 151/1, 151/2, 151/3, 151/4, 152, 157, 158, 159 ए. 159/3 एवं 160/4, क्षेत्रफल 6.87 ग्राम— साधा, सहसील-कोल, जनगद-अलीगढ़ में बनगृमि होंगे/न होने के सम्बन्ध में।

संदर्भ-

आपका प्रशंक JK/Aligarh/EC/DFO/2018-19/F06/001 dated 21.01.2019

उपरोक्त सदमित पन द्वारा थाछित ग्राम-साथा, तहसील-कोल, जनपद-अलीगढ के अन्तर्गत खत्तरा संठ 126, 148, 150, 151, 151/1, 151/2, 151/3, 151/4, 152, 157, 158, 159 ए. 159/3 एवं 160/4, क्षेत्रफल 6.67 हैंठ के वनसूचि/गैर बनानूमि होने के सानवा में सूचना थाही गयी है। इस सम्बन्ध में जनसाम गया है कि ग्राम साथा के अन्तर्गत उक्त खरारा संख्या जिसका कुल क्षेत्रफल 6.67 हैठ है, वनसूमि नहीं है।

(एस०डी० त्रिपाठी) प्रभागीय निदेशक विवेक यानिकी प्रमाग अजेक्ट

पत्रीक /14-1 समिवनावित सामिक कानिक प्रमाण अलीगढ़। प्रतितिधि- होत्रीय धन बाधिकारी, अलीगढ़ रेज को उनके पत्र राठ 198/35-1 दिठ 22.02.2019 के कम में सूचनार्थ एवं आवस्थक कार्यवाही हेतु प्रतित।

> (एस०डी० त्रिणती) प्रमागीय निदेशक सामाजिक वानिकी प्रमाम, अलीगुड्ड (



### UTTAR PRADESH POLLUTION CONTROL BOARD

Validity Period: 11/07/2018 To 31/07/2023

Ref No. - 26748/UPPCB/Aligarh(UPPCBRO)/CTE/ALIGARH/2018 Dated: - 20/08/2018 To ,

Shri Praveen Kumar M/s JK Cement Works, Aligarah (A unit of JK Cement Limited) JK Cement Works Limited ALIGARH

Sub: Consent to Establish for New Unit/Expansion/Diversification under the provisions of Water (Prevention and control of pollution) Act, 1974 as amended and Air (Prevention and control of Polution) Act, 1981 as amended.

Please refer to your application form no 2195497 dated - 06/06/2018. After examining the application with respect to pollution angle, Consent to Establish is granted subject to the compliance of following conditions:

1. Consent to Establish is being issued for following specific details:

A- Site along with geo-coordinates:

B- Main Raw Material:

	Main Raw Material Details	
Name of Raw Material	Raw Material Unit Name	Raw Material Quantity
Fly ash: 1700.0 T/Day	Metric Tonnes/Day	
Clinker: 3853.0.0 T/Day	Metric Tonnes/Day	
Gypsum: 283.0 T/Day	Metric Tonnes/Day	

C- Product with capacity

Product Det	ail
Name of Product	Product Quantity
Cement: 5836.0 TDP (2000000 TPA)	182156

D- By-Product if any with capacity:

	By Produ	ct Detail	
Name of By Product	Unit Name	Licence Product Capacity	Install Product Capacity
0	Metric Tonnes/Day	0	0

E: Water Requirement (in KLD) and its Source:

	Source of Water Details	
Source Type	Name of Source	Quantity (KL/D)
Ground Water (within premises)	bore well	184.0

F. Quantity of effluent (ln KLD):

Anxenure-2

Effluent	Details
Source Consumption	Quantity (KL/D)
Domestic	10.0
Industrial	174.0

G-Fuel used in the equipment/machinery Name and Quantity (per day):

	Fuel Consumption Details	
Fuel	Consumption(tpd/kld)	Use
LSHS	1000	DG Sets

For any change in above mentioned parameters, it will be mandatory to obtain Consent to Establish again. No further expansion or modification in the plant shall be carried out without prior approval of U.P. Pollution Control Board.

- 2. You are directed to furnish the progress of Establishment of plant and machinery, green belt, Effluent Treatment Plant and Air pollution control devices, by 10th day of completion of subsequent quarter in the Board.
- 3. Copy of the work order/purchase order, regarding instruction and supply of proposed Effluent Treatment Plant/Sewerage Treatment Plant /Air Pollution control System shall be submitted by the industry till 31/07/2023 to the Board.
- 4. Industry will not start its operation, unless CTO is obtained under water (Prevention and control of Pollution) Act, 1974 and Air (Prevention and control of Pollution) Act, 1981 from the Board.
- 5. It is mandatory to submit Air and Water consent Application, complete in all respect, four months before start of operation, to the U.P. Pollution Control Board.
- 6. Legal action under water (Prevention and control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981 may be initiated against the industry With out any prior information, in case of non compliance of above conditions.

7. Bank details.

Bank Fee Details				
Bank Name	Branch Name	Draft No./Money Receipt No	Date	Rupees
State Bank of India	Lucknow	120098	05/06/2018	50000.0

**Specific Conditions:** 

1. The APCs for controlling emissions shall be installed as per proposal submitted to the Board and should be properly maintained and continuously operated. The stack should be as per norms and regular monitoring of stack and ambient air should be done by the laboratory recognized under E (P) Act 1986 and report be sent to the Board.

2. Provision shall be made to control dust emissions during unloading of the clinkers from Railway racks. Proposal along with time bound program in this regard shall be submitted to the Board within

months.

3. Provision shall be made to control dust emissions during unloading of the clinkers and loading of cement inside the factory premises.

4. Provision shall be made to control dust emissions on roads during transportation of clinkers and

cement.

5. Online automatic air quality/stack monitoring system shall be installed within 3 months and the

proposal in this regard shall be sent within 15 days to the Board.

6. The DG set should have stack of proper height as per norms and provided with acoustic enclosure and monitoring of noise and stack and ambient air should be done by the laboratory recognised under E (P) Act 1986 and report be sent to the Board.

7.The ETP shall be installed as per proposal submitted to the Board and should be properly maintained and continuously operated. The treated water shall be reused / recycled after achieving the prescribed norms. No industrial effluent shall be discharged outside the factory premises. 8.Domestic effluent shall be treated properly/discharged through septic tank/soak pit. No domestic effluent shall be discharged in river/drain.

9. The industry shall obtain NOC from CGWA for extraction of ground water and submit it to the

Board within three months.

10. The industry shall be operated in such a way that there is no harm to the nearby environment.

11. If any closure direction is issued against the industry, by CPCB/UPPCB the consent shall automatically remain suspended for that period and after ensuring compliance and after the closure order is revoked the consent shall automatically become effective

12. The directions issued by the Hon'ble NGT / Court / CPCB / UPPCB shall be completely complied

vith

13. A thick green belt of trees of suitable species able to attain 8-10 metre height on maturity shall be developed in multi lineate staggered manner on a minimum 33% of the land on which the industry is established, as per the "Protocol for Development of Green Belt" notified vide Board Office Order No.H16405/220/2018/02 dated.16.02.2018 in this regard and available at URL http://www.uppcb.com/pdf/Green-belt-Guidle-160218.pdf. If there is no sufficient space inside the factory premises then the equivalent green belt area shall be developed arranging land outside the factory premises. Proposal in this regard shall be submitted to the board with map within 30 days. 14.Regular water shower shall be done in order to maintain ambient air quality. The control measures for controlling process emissions should be properly maintained and continuously operated.

15. The industry shall comply with the order passed by Hon'ble Supreme Court in writ petition (civilNo.13029/1985, MC Mehta v/s Union of India and others regarding use of Pet Coke and

Furnace oil as a fuel.

16. The industry shall ensure provisions of Roof Top Rain Water Harvesting system. Proposal/compliance report should be sent to the Board within One month.

17. Industry shall submit Environmental Statement in prescribed format in Form V of rule14 of E.P Rules 1986.

18. This consent/NOC is valid only for products and quantity mentioned above. Industry shall obtain prior approval before making any modification in product/process /fuel / plant machinery failing which consent would be deemed void.

19.Industry shall comply with various provisions of Air (Prevention and Control of Pollution) Act 1981 as amended, Water (Prevention and Control of Pollution) Act 1974 as amended and all other applicable rules notified under E.P. Act 1986.
20.The construction/renovation work shall be done in such a way that there is no violation of the

order of Hon'ble NGT in OA No. 594/2016.

21. The industry shall use a minimum 20% Bio-fuel/bio-briquette as fuel in the Furnace depending upon its availability/necessity.

22.A Bank Guarantee of Rs. 1000000/=(ten lakh) for compliance of the above conditions shall be submitted within 15 days.

Please note that consent to Establish will be revoked, in case of, non compliance of any of the above mentioned conditions. Board reserves its right for amendment or cancellation of any of the conditions specified above. Industry is directed to submit its first compliance report regarding above mentioned specific and general conditions till 20/09/2018 in this office. Ensure to submit the regular compliance report otherwise this Consent to Establish will be revoked.

**BRIJ BIHARI** 

Digitally signed by BRIJ BIHARI AWASTHI Date: 2018.08.20 17:27:00

**AWASTHI** 

(Dr. Mohd. Sikandar)

Chief Environment Officer

Circle-4

Dated: - 20/08/2018

Copy To -

Regional Officer, U.P. Pollution Control Board, Aligarh.

**BRIJ BIHARI** 

Digitally signed by BRIJ BIHARI AWASTHI

**AWASTHI** 

THI Date: 2018.08.20 17:28:04 +05'30'
(Dr. Mohd. Sikandar)

**Chief Environment Officer** 

Circle-4

Apprenime. 3



### **Uttar Pradesh Pollution Control Board**

Building. No TC-12V Vibhuti Khand, Gomti Nagar, Lucknow-226010

Phone:0522-2720828,2720831, Fax:0522-2720764, Email: info@uppcb.in, Website: www.uppcb.com

194855/UPPCB/Aligarh(UPPCBRO)/CTO/both/ALIGARH/2023

Date: 18/02/2024

To.

M/s

JK CEMENT WORKS, ALIGARH

ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL - KOIL, DISTRICT - ALIGARH, UP, ALIGARH, 202127

Application Id-23186023

Consolidated Consent to Operate and Authorisation hereinafter referred to as the CCA (Consolidated Consent & authorization) (Fresh) under Section-25 of the Water (Prevention & Control of Pollution) Act, 1974 and under Section-21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule-6(2) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 notified under Environment (Protection) Act, 1986 as applicable (to be referred hereinafter as Water Act, Air Act and HW Rules respectively).

CCA is hereby granted to JK CEMENT WORKS, ALIGARH located at ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL - KOIL, DISTRICT - ALIGARH, UP, ALIGARH, 202127. subject to the provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the orders that may be made further and subject to following terms and conditions:-

1. This CCA JK CEMENT WORKS, ALIGARH granted for the period from 01/01/2024 to 31/12/2028 and valid for manufacturing of following products.

S No	Product	Quantity	Unit
1	PPC	157572	Metric Tonnes/Month
2	OPC	17508	Metric Tonnes/Month

- 2. Conditions under Water(Prevention and Control of Pollution) Act -1974 as amended :-
- (i) The daily quantity of effluent discharge (KLD) :-

Kind of Effluent	Quantity(KLD)	Treatment facility	Discharge point
Domestic	6.0 KLD	STP	gardening and water sprinkling

(ii) Trade Effluent Treatment and Disposal:-The applicant shall operate Effluent Treatment Plant consisting of primary/secondary and tertiary treatment as is required with reference to influent quantity and quality.

In case of stoppage of functioning of ETP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.

(iii) The treated effluent shall be recycled to the maximum extent and should be reused within the premises for gardening etc. Quality of the treated effluent shall meet to the following general and specific standards as prescribed under Environment (Protection) Rules, 1986 and applicable to the unit from time-to-time:

Annexue 3

### **Industrial Effluent Quality Standard**

S.No.	Parameter	Standard
S.No.	Parameter	Standard

- (iv) Sewage Treatment and Disposal: The applicant shall provide comprehensive STP as is required with reference to influent quantity and quality. In case of stoppage of functioning of STP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.
- (v) The treated sewage shall be reused in gardening as far as possible. The STP shall be maintained continuously so as to achieve the quality of the treated sewage to the following standards.

S No.	Parameters	Standards
1	рН	As per the EP Rules as amended
2	BOD (mg/L)	As per the EP Rules as amended
3	TSS (mg/L)	As per the EP Rules as amended
4	Fecal Coliform (MPN/100ml)	As per the EP Rules as amended

### 3. Conditions under Air (Prevention and Control of Pollution) Act -1981 as amended :-

i) The applicant shall use following fuel and install a comprehensive control system consisting of control equipment as required with reference to generation of emissions and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards.

### **Air Pollution Source Details**

S No.	Air Pollution Source	Type of fuel	Stack no	Control Device	Height of Stack
1	Cement Grinding Mill	NA	1	Particulate Matter	with 43 meter high stack from ground lever
2	Fly ash silo and Truck Tippler and Packing Plant	NA	2	Particulate Matter	Bag filters with stack as per norms.
3	D.G. Set- 125 KVA	Diesel	3	Sulphur Dioxide	As per the EP Rules as amended
4	D.G. Set- 1250 KVA	Diesel	4	Sulphur Dioxide	As per the EP Rules as amended

### **Emmission Quality Standards**

S No.	Stack no	Parameters	Standards
1	1,2	Particulate Matter	As per the EP Rules as amended
2	3,4	Sulphur Dioxide	As per the EP Rules as amended



In case of stoppage of functioning of air pollution control equipment, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately

(ii) The unit will not use any type of restricted fuel.

iii) Noise from the D.G. Set and other source(s) should be controlled by providing an acoustic enclosure as is required for meeting the ambient noise standards for night and day time as prescribed for respective areas/zones (Industrial, Commercial, Residential, Silence) which are as follows:

Day time: from 6.00 a.m. to 10.00 p.m., Night time: from 10.00 p.m. to 6.00 a.m.

Standards for Noise level in db(A) Leq		strial rea		nercial rea	Residential Area		1	Silence Zone	
	Day	Night		Night		Night		Night	
	Time	Time	Time	Time	Time	Time	Time	Time	
	75	70	65	55	55	45	50	40	

# 4. Conditions under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016:-

The Factory Manager of M/s JK CEMENT WORKS, ALIGARH. is hereby granted an authorization to operate a facility for collection and storage of Hazardous wastes. The authorization is granted to operate a facility for generation, collection and storage of hazardous wastes within factory premises for following category of wastes:-

S.No.	Category of Hazardous Waste as per the Schedules I, II and III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity(ton/annum)	
1	Spent oil (SchdI, Category-23.2)	recyclable	1.25 Kl/annum	
2	used oil (SchdI, Category-5.1)	recyclable	1.25 Kl/annum	
3	waste and residue containing oil (SchdI, Category-5.2)	TSDF	2.0 KI/annum	
4	Contaminated cotton (SchdI, Category-33.2)	TSDF	1.200 Kl/annum	
5	empty barrel (SchdI, Category-33.1)	TSDF/Recycler	300 Nos/annum	

The authorization shall be in force and shall be valid upto 31/12/2028. The authorization is subject to the conditions stated below and such conditions as may be specified in the rules for the time being in force under Environment (Protection) Act, 1986.

### Terms and conditions of Hazardous Waste authorization:

- (i) The authorization shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
- (ii) The authorization and its renewal shall be produced for inspection at the request of an officer authorized by the SPCB.
- (iii) The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the SPCB.
- (iv) Any unauthorized changes in personnel, equipment as working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.

Annexwer 3

- (v) It is the duty of the authorized person to take prior permission of the SPCB to close down the facility.
- (vi) An application for the renewal of an authorization shall be made as laid down under these rules.
- (vii) The unit shall comply with any other conditions specified in the guidelines issued by the MoEF or CPCB/SPCB from time to time.
- (viii) The authorization is valid for temporary storage of Hazardous Waste within premises only.
- (ix) The authorized agency shall ensure that on-line data with regard to quantity and nature of hazardous chemicals being used in the plant as well as air emission and waste generated within premises is displayed on Display Board of size 6x4 feet outside the main factory gate within premises
- (x) It is duty of the authorized person to take prior permission of this Board to close and cleanup the facility for treatment, storage and disposal of hazardous waste.
- (xi) The applicant shall maintain record of hazardous waste in Form-3 and shall submit annual return in Form-4 on or before the 30th day of June following to the financial year to which that return relates.
- (xii) In no case any hazardous waste shall be disposed off on land, in any drain, or into any water stream. All spillage must also be safely collected and stored.
- (xiii) Before the hazardous waste is stored or dumped in the facility, applicant must conduct a detailed physical and chemical analysis of hazardous waste sample and report to the Board.
- (xiv) Dried hazardous sludge from the process in the plant shall be stored in double lined HDPE pit constructed with R.C.C. or such material which does not react with the waste contained in it.
- (xv) The storage area should be fenced properly and Sign/Notice Board indicating 'Danger' and 'Hazardous' shall be displayed at appropriate position both in Hindi and English.
- (xvi) The industry shall store non-ferrous metal waste, used oil/spent oil waste in sealed drums placed on impervious floor under covered shed. Hazardous waste if required shall be sold only to Registered Recyclers/Re-processors.
- (xvii) In case of any transportation of hazardous waste, the details in Form-10 of the Hazardous and Other Wastes Rules, 2016 shall be submitted to the Board.

### 5. Essential documents to be submitted by the Industry/Unit as Applicable:-

- (i) Annual return in Form-4 and Waste Disposal Manifest in Form-10 under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and Third Party Audit Report.
- (ii) Environment Statement in Form-V of Environment (Protection) Rules, 1986.
- (iii) Quarterly compliance report of the CCA, photograph of ETP/APCs/Waste Storage Area.
- 6. Competent Authority reserves the right to change/modify/add any time any condition of this CCA.
- 7. Unit has to comply with the following specific & general conditions. Non compliance of any provision of this CCA and provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 will results in legal action under the aforesaid Acts and Rules.
- 8. In compliance to the G.O 1011/81-7-2021-09 (Writ)/2016 dated.13.10.2021 issued by Department of Environment, Forest and Climate Change, Uttar Pradesh. You are directed to develop Miyawaki Forest as per the SOP available at URL:-http://www.upecp.in/TrainingSession.aspx for ensuring timely compliance of this direction, you are hereby directed to submit a bank guarantee with minimum validity of one year of the amount equivalent to the sum of initial consent fees (Air and Water) or Rs. 50,000/- (Rs. Fifty Thousand Only) whichever is more, within 30 days from the date of issuance of this certificate. In case of noncompliance of this direction, your consent will be revoked by the Board.
- 9. If the unit uses the ground water and requires the permission from SGWA/CGWA for water abstraction then the industry will have to obtain No objection certificate for abstraction of ground water. It will be the responsibility of the industry to comply with the various conditions of the NOC obtained from the competent authority and submit to the Board, within 3 months time failing which CTO will be revoked.



- 1. The applicant shall get analysed the samples of effluent/emission/hazardous wastes at least once in a three month from the laboratory recognized by the MoEF and shall report to the UPPCB.
- 2. The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gases emission or sewage waste from the unit.
- 3. Treated Industial waste water and domestic waste water shall be disposed jointly at one disposal point. The applicant shall provide discharge measurement equipment at final disposal point.
- 4. The applicant shall strictly comply with conditions of this CCA and submit compliance report of stipulated conditions within 30 days of receipt of this CCA. If at any point of time, it is found that the industry is not complying with stipulated conditions or any further direction/instruction issued by the Board, legal action shall be initiated against the applicant.
- 5. The applicant shall maintain good house keeping. All valves/pipes/sewer/drains etc. must be leak-proof
- 6. The industry shall provide uninterrupted entry to the STP/ETP inlet and outlet points, Air Pollution Control equipment and stack for smooth sampling/monitoring of efficiency of pollution control systems.
- 7. The industry shall provide Inspection Book at the time of inspection to the Board's officials.
- 8. Whenever due to any accident or other unforeseen act or event, such emission occurs or is apprehended to occur in excess of standards laid down, such information shall be reported to the Board's offices and all other concerned offices. In case of failure of pollution control equipment, the production process connected to it shall be stopped with immediate effect.
- 9. The industry shall operate in a manner so that all emissions be emitted through designated chimney/stack only.
- 10. In case of any damage to the agriculture productivity, human habitation etc. by the operation of industry, it shall be imperative to stop production in the industry with immediate effect and such information shall be reported to Board's offices. The industry shall be liable to pay compensation also in such cases as decided by the Competent Authority.
- 11. The applicant shall apply before the 60 days of expiry of CCA or any change in production types/production capacity/manufacturing process/capacity enhancement etc. or any change in effluent discharge point or emission point
- 12. The Board reserves the right to revoke/add/modify any stipulated condition issued along with CCA, as may be necessary.

### **Specific Conditions:-**

- 1. This CTO is issued to M/s JK CEMENT WORKS, KASIMPUR ROAD, VILLAGE SATHA, PARGANA MORTHAL, TESHIL- KOIL, DISTRICT- ALIGARH for the production of Cement OPC-17508 Metric Tonnes/Month and PPC- 157572 Metric Tonnes/Month with using Clinker-15000 Ton/day, Fly Ash-5000 Ton/day, Gypsum-9000 Ton/month and Chemical Gypsum-1200 Ton/month as raw material.
- 2. The industry should be operated in such a manner that it does not adversely affect the environment and the solid waste generated such as ash etc. be disposed in eco friendly manner.
- 3. Any source of emission other than that mentioned in the Air consent seeking application will not be permitted by the Board.
- 4. The industry should ensure the operation of the air pollution control system (APCS) in such a manner that the air emission confirms with the standards prescribed under the E.P Act 1986 as amended and will ensure the continuous and uninterrupted data supply from the OCEEMS to the SPCB and CPCB server.
- 5. This consent is only valid for the discharge of the domestic effluent and water will not be used in any industrial process and discharge of industrial effluent is not permitted under any circumstances.
- 6. In the industry, flow meter to be installed in all water abstraction points and usage of fresh water to be minimized.
- 7. The industry shall comply the various condition of NOC from SGWA for ground water extraction.
- 8. This consent is valid only for products and quantity mentioned above. Industry shall obtain prior approval

anne were 3

before making any modification in product/ process /fuel/ plant machinery failing which consent would be deemed void.

- 9. Industry shall abide by orders / directions issued by Hon'ble Supreme court Hon'ble High Court, Hon'ble National Green tribunal, Central Pollution Control Board and U.P Pollution Control Board for protection and safe guard of environment from time to time.
- 10. Industry shall submit monitoring reports of all stacks and ambient air quality from a certified/ approved laboratory under E.P. Act 1986.
- 11. Industry shall comply with various provisions of Air (Prevention and Control of Pollution) Act 1981 as amended, Water (Prevention and Control of Pollution) Act 1974 as amended and all other applicable rules notified under E.P. Act 1986.
- 12. The use of Pet coke and Furnace oil as a fuel is restricted in compliance of the Hon'ble Supreme court order.
- 13. Industry shall submit Environmental Statement in prescribed format as per rule no.14 as per E.P Rules 1986.
- 14. Online continuous stack monitoring facilities for all the stacks and adequate air pollution control systems shall be provided to keep emission levels as per the E.P Rules 1986 as amended.
- 15. The fly ash from the power plant shall be stored in silos and pneumatically transferred to the cement plant and used in the process itself for manufacturing of Portland Cement. Bottom ash shall be disposed off in abandoned mines or utilized in road making or given to brick kiln manufacturers. All the cement dust collected from pollution control devices shall be recycled and reused in the process and used for cement manufacturing. Sludge from domestic sources shall be used as manure for green belt development. Waste oil shall be sold to authorized recyclers/re-processors only.
- 16. The gaseous and particulate matter emissions from various units shall confirm to the standards prescribed under the E.P Rules 1986 as amended.
- 17. One Ambient Air Quality Monitoring Station shall be installed in downwind direction. Ambient air quality including ambient noise levels shall not exceed the standards stipulated under E.P Rules 1986 as amended. Monitoring of Ambient Air Quality and Stack Emissions shall be carried out regularly and report submitted to the SPCB quarterly.
- 18. The Industry shall install adequate dust collection and extraction system to control fugitive dust emissions at various transfer points, raw mill handling (unloading, conveying, transporting, stacking), vehicular movement, bagging and packing areas, etc. Asphalting/concreting of road and water spray all around the stockyard and loading / unloading areas shall be carried out to control fugitive emissions. Covered sheds for storage of raw materials and pneumatic conveying system for fly ash and bed ash for conveying ash from boiler shall be provided. Coal, cement, fly ash and clinker shall be stored in silos.
- 19. Industry shall ensure to develop Miyawaki forest so that treated water may be used for irrigation as per the GO no. 1011/81-7-2021-09(writ)/2016 dated 13.10.2021 of Deptt. of Environment, forest and climate change.
- 20. If closure order is issued by CPCB or UPPCB against any defaulting unit, then CTO issued earlier will suspended during the pendency of the closure period and after ensuring the compliance and after revocation of closure order, the CTO will be deemed to be restore subject to the effective date of revocation of the closure order, with imposed conditions thereof.

PRADEEP SHARMA
Date: 2024.02.18
21:44:58 +05'30'

Chief Environment Officer,

Circle-4

Copy to:

Annexure 4



### UTTAR PRADESH POLLUTION CONTROL BOARD

TC-12V, Vibhuti Khand, Gomti Nagar, Lucknow-226010

Ref. No: 11919/UPPCB/Aligarh(UPPCBRO)/HWM/ALIGARH/2020 Dated: 12/06/2020

To,

M/s JK CEMENT LIMITED

ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL - KOIL,

DISTRICT - ALIGARH, UP, ALIGARH, 202127

Tehsil: Atrauli

District: ALIGARH

**Sub :-** Authorisation issued under the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

- 1. Number of authorization and date of issue 11919 and 12/06/2020.
- 2. Reference of application (No. and date) 7525258 and 28/05/2020.
- 3. Mr YADUPATI SINGHANIA of M/s JK CEMENT LIMITED is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, utilization, storage and disposal or any other use of hazardous or other wastes or both on the premises situated at VILLAGE SATHA, PARGANA MORTHAL, KOIL, ALIGARH.

### **Details of Authorisation**

S No.	Category of Hazardous Waste as per the Schedules I,II and III of these rules	Authorised mode of disposal or recycling or utilization or co-processing, etc.	
1	Spent solvents, Category- 23.2	TSDF	5.0 KL/Annum

- 1. The authorization shall be valid for a period of 11/06/2025 from the date of issue of this letter
- 2. The authorization is subject to the following general and specific conditions (please specify any conditions that need to be imposed over and above general conditions, if any).

### A General Conditions of Authorization -

- 1. The authorised person shall comply with the provisions of the Environment (Protection Act, 1986, and the rules made there under.
- 2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Board.
- 3. The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization.
- 4. Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorisation .
- 5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
- 6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and penalty.

Annexure-4

- 7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
- 8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
- 9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
- 10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
- 11. The importer or exporter shall bear the cost of Import or export and mitigation of damages if any
- 12. An application for the renewal of an authorisation shall be made as laid down under these Rules .
- 13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Changes or Central Pollution Control Board from time to time.
- 14. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.

### **B** Specific Conditions of Authorization

- 1. The wastes must be safely collected in leak proof containers and shall be duly marked in a manner suitable for handling, storage and transport and the packaging shall be easily visible and be able to withstand physical conditions and climatic factors. All hazardous waste containers / bags shall be provided with a general label. The storage area should be at an isolated spot in the premises and must be fenced, covered and duly marked.
- 2. The authorized person/agency shall ensure that no adverse impact on the air, soil and water including groundwater takes place due to activities for which authorization has been requested. Comprehensive safety measures must be followed in handling of wastes and the staff must be properly trained.
- 3. The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
- 4. An application for the renewal of an authorization shall be made in form 1, before its expiry as laid down in rule. It is further brought to your notice that as per the order dated 14-11-2003 passed by the Hon'ble Supreme Court in W.P. (c) No. 657 of 1995, no industry covered under Hazardous and other Wastes (Management and Trans boundary Movement) Rules, 2016 shall be allowed to operate without valid authorization. It is also provided in the same orders that industries which are not complying with the conditions of authorization shall not be allowed to operate.
- 5. The applicant must file returns on prescribed Form 4 along with a compliance report of this letter and should also maintain records on Form 3 and present it to Board's inspecting officials.
- 6.In no case any hazardous wastes shall be disposed off on land, in any drain or stream. All spillages of hazardous chemicals, used containers, of hazardous chemicals such as flammable corrosive, explosive. and toxic nature must be safely collected and stored. Non-compatible wastes must be suitably and safely handled.
- 7. It is within the powers and functions of the U.P. Pollution Control Board to modify / revoke the terms and conditions of the authorization issued under the Rule -7 of Hazardous and Other Wastes (Management & Trans boundary Movement) Rules, 2016.
- 8. You are directed to display on-line data/display board outside the main factory gate with regard

to quantity and nature of hazardous chemicals being handled in the plant, including waste water and air emission and solid hazardous waste generated within the factory premises. Necessary compliance should be sent within 15 days of receipt of this letter.

- 9. It should be ensured that hazardous wastes shall be properly collected and packed in HDPE bags and then temporarily stored in a lined RCC tank/pit with suitable shed.
- 10. An ETP sludge test report of a laboratory approved under E.P. Act shall be submitted along with compliance of this letter of this office.
- 11. Used oil shall be sold only to recyclers registered with U.P. Pollution Control Board. The record shall be maintained.
- 12. The occupier, transporter and operator of a facility shall be liable for damages caused to the environment resulting due to improper handling and disposal of hazardous waste listed in schedule 1,2, and 3 and shall be liable to pay a fine as levied by the State Pollution Control Board under the rules.
- 13. You shall become the member of any common TSDF for S.L.F. (M/S U.P. Waste Management Project Kumbhi Kanpur Dehat or M/s Bharat Oil & Waste Management Ltd., Kumbhi, Akbarpur, Kanpur Dehat. permitted by U.P.P.C.B)., and start sending the stored hazardous wastes for final disposal to the TSDF and report back to U.P.P.C.B. with the required manifesto (document of proof) within one/three month of this letter. The authorized incinerator is with M/s Bharat Oil Company, Sahibabad, Ghaziabad for oily waste and paint sludge only. or the hazardous waste (Lead Dross) through open hearth furnace may be sent to recycler facilities duly authorized by CPCB. The proof/document shall be submitted having three months. Lead slag shall not be generated in this unit.
- 14. You are required to store the hazardous waste safely and send it to TSDF/incinerator within Ninety days/Six months of its generation.
- 15. If any Prohibit /Adverse order is passed by Hon'ble National Green Tribunal the authorization shall automatically stand cancelled.
- 16. Industry shall submit Annual Sludge dispatched to TSDF with relevant documents.

(Authorized Signatory)

Date; 2020.06.14

Ram Kumar Digitally signed by Ram Date: 2020.06.14 Singh 18:10:37 +05'30"

UTTAR PRADESH POLLUTION CONTROL BOARD

Copy to: To the Regional Officer, U.P.Pollution Control Board, Aligarh for information and necessary action. Ram Kumar Digitally signed by

Singh CEO/EE, I/C Circle 18:11:14 +05'30"



# उत्तर प्रदेष प्रदूषण नियंत्रण योर्ड UTTAR PRADESH POLLUTION CONTROL BOARD

सी-4/हैजाईस//2019

दिनांक .

सेवा में.

मैंठ जेंठकेंठ सीमेंट वर्क्स, अलीगड-कासिमपुर शेड, ग्राम- साथा, परगना-मोरथल, तहसील-कोल, जनपद- अलीगड

विषय:- Authorisation issued under the provisions of Hazardous and Other Wastes (Management and Transpoundary Movement) Rules, 2016.

उपरोक्त विषयक अपने पत्र दिनांक 25.06.2020 का संदर्भ ग्रहण करने का काट करें, जिसमें आप द्वारा बोर्ड पत्रांक 11919/UPPCB/Aligarh(UPPCBRO/HWM/Hathras/2020 दिमांक 12.06.2020 द्वारा जारी प्राधिकार में Details of Authorisation W Used or Spent Oil, Waste/Residues Containing Oil, Empty barrels/containers/liners contaminated with hazardous

chemicals/wastes and Contaminated cotton rags or other cleaning materials किये जाने का अनुरोध किया गया है। आपके प्रत्यावेदन का परीक्षण किया गया। मरीक्षणोपरान्त बोर्ड द्वारा जारी प्राधिकार पत्र दिनांक 12.06.2020 में Details of Authorisation # Used or Spent Oil, Waste/Residues Containing Oil, Empty barrels/containers/liners contaminated with hazardous chemicals/wastes and Contaminated cotton rags or other cleaning materials किया जाता है। उनत संशोधन के परवात प्राधिकार पत्र दिनांक 12.06.2020 में अंकित Details of Authorisation को निम्नानुसार पढ़ा जायेगा :-

### **Details of Authorisation**

S. No.	Category of Hazardous waste as per Schedule I,II and III of these rules	Authorised mode of disposal or Recycle or utilization or co- processing, etc.	Quantity
1	Used Spent Oil - Catgory 5.1	TSDF/Recycler	5.0 KL/Annum
2.	Waste or Residues Containing Oil -	TSDF/Recycler	2.0 KL/Annum
3.	Empty barrels/containers/liners	TSDF/Recycler	300 No.s/Annum
	contaminated with hazardous chemicals wastes - Category 33.1	TSDF/Recycler	1200 Kgs/Annum
	Contaminated cotton rags or other cleaning materials- Category 33.2	TED TRESTOR	

शेष शर्ते यथावत् लाग् रहेगी।

संलग्नकः उपरोक्तानुसार।

(आर०के० सिंह) मुख्य पर्यावरण अधिकारी, वृस्त-4

भवदीय.

प्रतिलिपि - क्षेत्रीय अधिकारी, उ०प्र० प्रदूषण नियंत्रण बोर्ड, अलीगढ़ को सूचनार्ध प्रेषित

मुख्य पर्यावरण अधिकारी, वृत्त-4

शासी - 12 दी, विकृति वाल्य गोपति नगर, अस्त्रमळ-२२६०१० पुरम्मर: ७६२२- २७२०६३१, २७२०६०६, ३७२०६४१ dam-0522-2720764 t-ta-lafo@uppeb.com trenge-www.uppcb.com

T.C. - 12 V. Vihhuti Khand, Gomit Nagar, Lucknew-226010 Phone: 0522-2720831, 2720691, 2720828 Fax: 0522-2720764 e mall; info@uppcb.com Web Site: www.uppcb.com



An Analytical Laboratory



### (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### **TEST REPORT**

TEST REPORT NO.: ETS/1014/02/2024

DATE OF REPORT: 05.02.2024

### **WORK ZONE MONITORING AND ANALYSIS REPORT**

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

06:16 PM

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

: 01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** 

31.01.2024

То

To

31.01.2024 8 HOURS, TWA

Time Of Monitoring

10:16 AM

1014

Sampling Done By

Sample ID No

**ETS STAFF** 

**Sampling Location** Sampling Method

UNLOADING AREA ETS/STP/AIR-01

Sampling Machine Placed At Height

: 1.5 METER FROM GROUND LEVEL

Weather Condition

Ambient Temperature: CLEAR

18.0 °C

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	μg/m³	1718.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*\*End of Test Report\*\*





HORIZED SIGNATORY

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

- 1. Test reports without ETS LAB HOLOGRAM are not issued by our laboratory.
- 2. The results indicated only refer to the tested samples and listed applicable parameters.
- 3. No complaint will be entertained if received after 7 days of issue of test report.
- 4. Our liability is limited to invoice value only.
- 5. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 6. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.



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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### **TEST REPORT**

TEST REPORT NO.: ETS/1015/02/2024

DATE OF REPORT: 05.02.2024

### **WORK ZONE MONITORING AND ANALYSIS REPORT**

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

Analysis End Date

05.02.2024

**Duration Of Monitoring** 

31.01.2024 То

31.01.2024 8 HOURS, TWA

**Time Of Monitoring** 

11:25 AM

07:25 PM

Sample ID No

1015

Sampling Done By

**ETS STAFF** 

CLEAR

**Sampling Location** 

FLY ASH SILO AREA

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height **Weather Condition** 

1.5 METER FROM GROUND LEVEL

To

**Ambient Temperature:** 

18.0 °C

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	μg/m³	1865.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*End of Test Report\*



FOR ENVIRO-TECH SERVICES

AUTHORIZED SIGNATORY Quality Manager

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

- 1. Test reports without ETS LAB HOLOGRAM are not issued by our laboratory.
- 2. The results indicated only refer to the tested samples and listed applicable parameters.
- 3. No complaint will be entertained if received after 7 days of issue of test report.
- 4. Our liability is limited to invoice value only.
- 5. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 6. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.



An Analytical Laboratory



### (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### **TEST REPORT**

TEST REPORT NO.: ETS/1016/02/2024

DATE OF REPORT: 05.02.2024

### WORK ZONE MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

Analysis End Date

05.02.2024

**Duration Of Monitoring** 

31.01.2024

31.01.2024 8 HOURS, TWA

**Time Of Monitoring** 

11:24 AM

07:24 PM

Sample ID No

1016

Sampling Done By

**ETS STAFF** 

**Sampling Location** 

**PACKING AREA** 

**Sampling Method** 

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

To

To

Weather Condition

CLEAR

**Ambient Temperature:** 

18.0

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	μg/m³	1821.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*End of Test Report\*\*\*

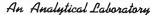


FOR ENVIRO-TECH SERVICES

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

- 1. Test reports without ETS LAB HOLOGRAM are not issued by our laboratory.
- 2. The results indicated only refer to the tested samples and listed applicable parameters.
- 3. No complaint will be entertained if received after 7 days of issue of test report.
- 4. Our liability is limited to invoice value only.
- 5. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 6. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.







### (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### **TEST REPORT**

TEST REPORT NO.: ETS/1017/02/2024

DATE OF REPORT: 05.02.2024

### **WORK ZONE MONITORING AND ANALYSIS REPORT**

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** 

31.01.2024 To 31.01.2024 8 HOURS, TWA

**Time Of Monitoring** 

11:35 AM

07:35 PM

Sample ID No

1017

Sampling Done By

**ETS STAFF** 

Sampling Location

**CEMENT MILL AREA** 

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

To

Weather Condition

Ambient Temperature: CLEAR

18.0 °C

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	μg/m³	1856.0	2000 As per CPCB	IS: 5182 (Part-4)

\*End of Test Report\*\*

CHECKED BY SHRADDHA GUPTA

OF ENVIRO-TECH-SERVICES

AUTHORIZED SIGNATORY Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Manager

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# J.K. Cement Works, Aligarh Fugitive Emission Monitoring Report

### Oct '2023 - March '2024

		SPM (mg/m3)						
S.No.	Month/Year	NEAR UNLOADING AREA	NEAR CEMENT MILL	NEAR FLYASH SILO	NEAR PACKING AREA			
1	Oct-23	1.26	1.52	1.33	0.96			
2	Nov-23	1.22	1.43	1.39	0.99			
3	Dec-23	1.22	1.44	1.37	0.98			
4	Jan-24	1.25	1.52	1.33	0.96			
5	Feb-24	1.23	1.42	1.39	0.97			
6	Mar-24	1.23	1.52	1.38	0.98			

**Monitored** by

Cheked By



An Analytical Laboratory



# (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



# TEST REPORT

TEST REPORT NO.: ETS/1010/02/2024

DATE OF REPORT: 05.02.2024

# AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** Time Of Monitoring

31.01.2024

01.02.2024 To

10:20 AM

To

10:20 AM

Sample ID No

1010

Sampling Done By

**ETS STAFF** 

Sampling Location

PLANT BOUNDARY TOWARDS EAST DIRECTION

**Sampling Method** 

**Weather Condition** 

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

: CLOUDY

**Ambient Temperature:** 

18.0 °C

Wind Direction

: E To W

**Equipment Used** 

: Respirable Dust Sampler (PM10) +

Fine Particulate Sampler (PM2.5)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	µg/m³	81.5	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	µg/m³	34.2	For 24 Hrs.=60	IS 5182 (Part-24)
3	Sulphur Dioxide, (SO <sub>2</sub> )	μg/m³	16.0	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	32.7	For 24 Hrs.=80	IS: 5182 (Part-6)

\*\*\*\*\*End of Test Report\*



FOI ENVIRO-TECH SERVIC

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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063

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# **TEST REPORT**

TEST REPORT NO.: ETS/1011/02/2024

DATE OF REPORT: 05.02.2024

## AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** 

31.01.2024

To

01.02.2024

Time Of Monitoring

10:35 AM

То

10:35 AM

Sample ID No

: 1011

Sampling Done By

: ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS NORTH DIRECTION

**Ambient Temperature:** 

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height

: 1.5 METER FROM GROUND LEVEL

18.0 °C

Weather Condition

: CLOUDY : E To W

Wind Direction
Equipment Used

Respirable Dust Sampler (PM<sub>10</sub>) +

Fine Particulate Sampler (PM2.5)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	μg/m³	76.1	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	μg/m³	28.4	For 24 Hrs.=60	IS 5182 (Part-24)
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	12.6	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	μg/m³	30.8	For 24 Hrs.=80	IS: 5182 (Part-6)

\*\*\*\*\*End of Test Report\*\*\*\*



FOR ENVIRO-TECH SERVICES

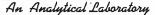
AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-01, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

### Note:-

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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO.: ETS/1012/02/2024

DATE OF REPORT: 05.02,2024

# AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** 

31.01.2024

To 01.02.2024

Time Of Monitoring

10:40 AM

То 10:40 AM

Sample ID No

1012

Sampling Done By

**ETS STAFF** 

**Sampling Location** 

PLANT BOUNDARY TOWARDS WEST DIRECTION(PROJECT OFFICE)

**Sampling Method** 

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL **Ambient Temperature:** 

٥C 18.0

**Weather Condition** 

CLOUDY E To W

**Wind Direction Equipment Used** 

Respirable Dust Sampler (PM<sub>10</sub>) +

Fine Particulate Sampler (PM2.5)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	μg/m³	82.1	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	μg/m³	35.0	For 24 Hrs.=60	IS 5182 (Part-24)
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	16.8	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	34.0	For 24 Hrs.=80	IS: 5182 (Part-6)

\*\*\*\*\*End of Test Report



OF ENVIRO-TECH SERVICE THORIZED SIGNATORY

Quality Manage

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An Analytical Laboratory



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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO.: ETS/1013/02/2024

DATE OF REPORT: 05.02.2024

# AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Monitoring** 

31.01.2024 To 01.02.2024

Time Of Monitoring

10:18 AM

10:18 AM

Sample ID No

1013

Sampling Done By

**ETS STAFF** 

**Sampling Location** 

PLANT BOUNDARY TOWARDS SOUTH DIRECTION

(NEAR CCR BUILDING)

To

Sampling Method

Weather Condition

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

CLOUDY

**Ambient Temperature:** 

18.0 ٥C

Wind Direction

E To W

**Equipment Used** 

Respirable Dust Sampler (PM<sub>10</sub>) +

Fine Particulate Sampler (PM<sub>2.5</sub>)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	μg/m³	74.1	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	µg/m³	36.5	For 24 Hrs.=60	IS 5182 (Part-24)
3	Sulphur Dioxide, (SO <sub>2</sub> )	μg/m³	14.2	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	27.0	For 24 Hrs.=80	IS: 5182 (Part-6)

\*\*\*\*\*End of Test Report\*\*\*\*



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PLANT BOUNDARY TOWARDS   Nov-23   55.8   36.8   14.2   12.6   14.2   1		Ollicing		o) modewi	Parameters Parameters	(in µg/m3)	
PLANT BOUNDARY TOWARDS EAST   Diec-23   56.8   36.8   14.2	S.INO.	LOCATION	Month	PM10	PM2.5	S02	NOX
PLANT BOUNDARY TOWARDS EAST   Nov-23   56.8   36.8   34.2     Six Months Average	1		Oct-23	52.5	31.8	12.6	29.6
PLANT BOUNDARY TOWARDS EAST   Dec.23   485   35.4   34.9   31.4   12.0   31.4   31.4   31.4   31.2   31.4   31.5	2		Nov-23	56.8	36.8	14.2	22.4
Six Months Average   Six Mon	3			48.5	35.4	14.9	25.9
Six Months Average         Feb-24         56.8         36.8         14.2           Six Months Average         15.0         15.0         14.0           Six Months Average         15.2         36.3         36.3         14.0           Six Months Average         15.2         36.0         14.4         14.7           PLANT BOUNDARY TOWARDS         Dec-23         55.8         36.0         14.4         14.7           Six Months Average         15.2         36.0         14.5         14.7         14.7           PLANT BOUNDARY TOWARDS         Dec-23         55.8         36.1         14.7         14.7           Six Months Average         55.5         36.1         14.7         14.5           PLANT BOUNDARY TOWARDS         Dec-23         55.5         36.1         14.7           Six Months Average         55.5         36.4         14.6         14.5           PLANT BOUNDARY TOWARDS         Dec-23         56.5         36.7         14.6           Six Months Average         55.3         36.4         14.6           PLANT BOUNDARY TOWARDS         10-1.2         56.5         36.7	4	DIRECTION	Jan-24	49.8	31.4	12.0	28.9
North Boundary Towards   Nor-23   55.6   35.3   15.0	w		Feb-24	56.8	36.8	14.2	22.4
North Average   Six Months Average   Six Months Average   Six Months Average   Oct-23   54.6   39.2   14.0	9		Mar-24	55.6	35.3	15.0	25.6
PLANT BOUNDARY TOWARDS WEST   Nov-23   51.9   32.7   14.0     PLANT BOUNDARY TOWARDS WEST   Nov-23   52.2   36.3   15.2     PLANT BOUNDARY TOWARDS   Nov-23   52.2   36.0   14.4     PLANT BOUNDARY TOWARDS   Nov-23   55.8   34.5   13.5     PLANT BOUNDARY TOWARDS   Nov-23   56.1   36.1   14.7     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.1   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.1   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   34.7   16.3     PLANT BOUNDARY TOWARDS   Nov-23   56.5   34.7   16.3     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   56.5   34.7   16.3     PLANT BOUNDARY TOWARDS   Nov-23   56.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   36.5   36.5   36.4   14.5     PLANT BOUNDARY TOWARDS   Nov-23   36.5   36.5   36.5   36.5     PLANT BOUNDARY TOWARDS   Nov-23		Six Months Average		53.3	34.6	13.8	25.8
PLANT BOUNDARY TOWARDS WEST   Nov-23   51.9   32.7   14.0	1		Oct-23	54.6	39.2	14.0	26.1
PLANT BOUNDARY TOWARDS   Dec-23   So.5   So.5   So.5   So.5   14.4	2			51.9	32.7	14.0	20.9
PLANT BOUNDARY TOWARDS   Six Months Average   Six	3	BOUNDARY TOWARDS WEST	Dec-23	50.5	36.3	15.2	25.2
Feb-24   52.6   36.0   14.4       Mar-24   50.5   36.3   15.2       Mar-24   50.5   36.3   15.2       Oct-23   56.1   36.1   14.7       NORTH DIRECTION   Feb-24   53.9   36.1   14.7       Six Months Average   Oct-23   55.3   36.4   14.6       Oct-24   53.8   35.7   14.5       Mar-24   53.8   35.7   14.5       Mar-24   54.6   35.7   16.3       Six Months Average   Oct-23   55.3   36.4   14.5       Six Months Average   Oct-24   56.5   34.7   16.3       Six Months Average   Six Months Ave	4	OPROJECT OFFICE	Jan-24	53.4	35.7	14.4	25.4
Six Months Average	5		Feb-24	52.6	36.0	14.4	24.4
Six Months Average         52.2         36.0         14.5           PLANT BOUNDARY TOWARDS         Dec-23         55.1         36.1         14.7           NORTH DIRECTION         Feb-24         53.8         36.1         14.7           Six Months Average         Dec-23         49.4         36.1         14.7           Six Months Average         Dec-23         49.4         36.1         14.7           Six Months Average         S5.5         36.4         14.6           Nov-23         56.5         34.7         16.3           PLANT BOUNDARY TOWARDS         S6.5         34.7         16.3           Nov-23         56.5         34.7         16.3           NEAR CCR BUILDING)         Feb-24         56.5         34.7         16.3           Reb-24         56.3         35.7         16.4         16.4	9		Mar-24	50.5	36.3	15.2	27.0
PLANT BOUNDARY TOWARDS   Dec-23   56.1   36.1   14.7		Six Months Average		52.2	36.0	14.5	24.8
PLANT BOUNDARY TOWARDS	1		Oct-23	56.1	36.1	14.7	28.1
PLANT BOUNDARY TOWARDS   Dec-23   49.4   36.1   14.7	2		Nov-23	55.8	34.5	13.5	22.8
NORTH DIRECTION   Jan-24   53.8   36.1   15.1	3		Dec-23	49.4	36.1	14.7	25.7
Six Months Average   Eeb-24   53.8   35.7   14.5     Alar-24   49.4   35.6   14.7     Alar-24   49.4   35.6   14.7     Alar-24   55.5   36.4   14.6     Oct-23   55.5   36.4   14.6     Nov-23   56.5   34.7   16.3     SOUTH DIRECTION   Jan-24   56.5   34.7   16.3     Alar-24   56.5   34.7   16.3     Alar-24   55.3   35.3   16.4     Six Months Average   55.3   35.3   16.4     Alar-24   55.3   35.3     Alar-24   55.3	4		Jan-24	53.9	36.1	15.1	25.4
Six Months Average         Mar-24         49.4         35.6         14.7           PLANT BOUNDARY TOWARDS SOUTH DIRECTION (NEAR CCR BUILDING)         Nov-23 56.5 34.7 16.3         56.5 34.7 16.3         14.6           Six Months Average         Feb-24 56.5 34.6 35.7 16.3         16.3 16.3         16.4	S		Feb-24	53.8	35.7	14.5	25.5
Six Months Average   S3.1   35.7   14.6	9		Mar-24	49.4	35.6	14.7	28.4
PLANT BOUNDARY TOWARDS   Oct-23   55.5   36.4   14.6		Six Months Average		53.1	35.7	14.6	26.0
PLANT BOUNDARY TOWARDS   Nov-23   56.5   34.7   16.3	1		Oct-23	55.5	36.4	14.6	26.7
SOUTH DIRECTION   Dec-23   53.4   35.9   17.2     SOUTH DIRECTION   Jan-24   54.6   35.7   15.7     Feb-24   56.5   34.7   16.3     Mar-24   55.3   35.3   16.4     Mar-24   55.3   35.5   1	2		Nov-23	56.5	34.7	16.3	23.2
NEAR CCR BUILDING  Jan-24	3	ANI BOUNDARY IOWAKDS	Dec-23	53.4	35.9	17.2	28.6
Six Months Average	4		Jan-24	54.6	35.7	15.7	26.1
Six Months Average         Mar-24         55.3         35.3         16.4	5		Feb-24	56.5	34.7	16.3	23.2
55.3 35.5 16.1	9		Mar-24	55.3	35.3	16.4	25.3
S. C. L.		Six Months Average		55.3	35.5	16.1	25.5
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An Analytical Laboratory



(A GOVERNMENT APPROVED LAB)

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email: etslab2012@gmail.com | Websile: www.etslab.in | Ph.: 9911516076, 9811736063



### **TEST REPORT**

TEST REPORT NO.: ETS/1038/02/2024

DATE OF REPORT: 05.02,2024

### STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling** 

: 31.01.2024

**Analysis Start Date** 

: 01.02.2024

**Analysis End Date** 

05 02.2024

**Duration Of Sampling** 

30.0 MIN

Sample ID No.

1038

Sampling Done By

Sampling Method

**ETS STAFF** 

: ETS/STP/STACK-01

Stack Attached To

: CEMENT MILL

Capacity Of Stack

260.0 TPH

Quantity Of Fuel Used

Type Of Fuel Used

43.0 MTR.

Stack Height Above Ground Stack Dia At The Top

2360,0 MM

Material Of Construction

: M.S.

Attached APCS

: NORMAL

**Normal Operating Schedule** 

: 18.0 °C

Ambient Temperature Flue Gas Temperature

65,0°C

**Velocity Of Flue Gases** 

: 6.2 MTR./SEC.

**Quantity Of Emission Discharged** 

: 97586.07 M3/Hr

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM)	mg/Nm <sup>3</sup>	9.8	30	IS-11255 (Part-1)
2	Sulphur Dioxide,(SO <sub>2</sub> )	mg/Nm <sup>3</sup>	4.0		IS-11255 (Part-2)
3	Oxide of Nitrogen, (NOX as NO <sub>2</sub> )	mg/Nm <sup>3</sup>	17.0		IS-11255 (Part-7)
4	Carbon Monoxide.(CO)	%v/v	NIL	1	IS: 13270: 2008

\*\*\*\*\*End of Test Report\*\*

For Enviro-Tech Services

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Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO.:

ETS/1028/02/2024

DATE OF REPORT: 05.02.2024

# STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

**Date Of Sampling** 

**Analysis Start Date** 

**Analysis End Date Duration Of Sampling** 

Sample ID No.

Sampling Done By

**Sampling Method** 

Stack Attached To

Capacity Of Stack

**Quantity Of Fuel Used** 

Type Of Fuel Used Stack Height Above Ground

Stack Dia At The Top

Material Of Construction

Attached APCS **Normal Operating Schedule** 

**Ambient Temperature** Flue Gas Temperature

**Velocity Of Flue Gases** 

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

31.01.2024

01.02.2024

05.02.2024

30.0 MIN

1028

**ETS STAFF** 

ETS/STP/STACK-01

PACKING PLANT BAG FILTER -1

Volume 31000 m3/hr

36.5 MTR. 1100.0 MM

M.S.

**BAG FILTER** 

: NORMAL : 18.0 °C

40.0°C

: 7.8 MTR./SEC. : 26671.78 M<sup>3</sup>/Hr **Quantity Of Emission Discharged** 

S. No.	Test Parameter	Unit	Result	Test Method
1	Particulate Matters,(PM)	mg/Nm³	7.9	IS-11255 (Part-1)

\*\*\*\*\*End of Test Report\*\*



AUTHORIZED SIGNATORY

- Quality Manager

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An Analytical Laboratory



# (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



## **TEST REPORT**

TEST REPORT NO.:

ETS/1029/02/2024

DATE OF REPORT: 05.02.2024

# STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling Analysis Start Date** 

31.01.2024 01.02.2024

**Analysis End Date** 

05.02.2024 30.0 MIN

**Duration Of Sampling** Sample ID No.

1029

Sampling Done By

**ETS STAFF** 

Sampling Method

ETS/STP/STACK-01

Stack Attached To

PACKING PLANT BAG FILTER -2

Capacity Of Stack

Volume 31000 m3/Hr

**Quantity Of Fuel Used** 

Type Of Fuel Used

36.5 MTR.

Stack Height Above Ground Stack Dia At The Top

1100.0 MM

**Material Of Construction** 

M.S.

Attached APCS

**BAG FILTER NORMAL** 

**Normal Operating Schedule Ambient Temperature** 

18.0 °C

Flue Gas Temperature

35.0°C

**Velocity Of Flue Gases Quantity Of Emission Discharged**  7.5 MTR./SEC. 25645.95M3/Hr

1	S.	Test Parameter	Unit	R
	No.			

S. No.	Test Parameter	Unit	Result	Test Method
1	Particulate Matters,(PM)	mg/Nm³	8.0	IS-11255 (Part-1)

\*\*\*\*\*End of Test Report\*\*\*\*



AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-05, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

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## TEST REPORT

TEST REPORT NO .:

ETS/1030/02/2024

DATE OF REPORT: 05.02.2024

## STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling Analysis Start Date**  31.01.2024 01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Sampling** 

30.0 MIN

Sample ID No.

1030

Sampling Done By

**ETS STAFF** 

Sampling Method

ETS/STP/STACK-01

Stack Attached To

PACKING PLANT BAG FILTER -3

**Capacity Of Stack** 

Volume 31000 m3/Hr

**Quantity Of Fuel Used** 

Type Of Fuel Used

36.5 MTR.

Stack Height Above Ground Stack Dia At The Top

1100.0 MM

**Material Of Construction** 

M.S.

**Attached APCS** 

**BAG FILTER** 

**Normal Operating Schedule** 

NORMAL

**Ambient Temperature** 

18.0 °C

Flue Gas Temperature

56.0°C 7.1 MTR./SEC.

**Velocity Of Flue Gases** 

Quanti	ty Of En	nission	Disc	harged
			-	- 4

24278.16M3/Hr

S. No.	Test Parameter	Unit	Result	Test Method
1	Particulate Matters,(PM)	mg/Nm³	7.2	IS-11255 (Part-1)

\*\*\*\*\*End of Test Report\*\*\*\*



AUTHORIZED SIGNATORY

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# TEST REPORT

TEST REPORT NO .:

ETS1031//02/2024

DATE OF REPORT: 05.02.2024

# STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling** 

: 31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Sampling** 

30.0 MIN

Sample ID No.

1031

Sampling Done By

**ETS STAFF** 

Sampling Method

ETS/STP/STACK-01

Stack Attached To

PACKING PLANT BAG FILTER -4

Capacity Of Stack

Volume 31000 m3/Hr

**Quantity Of Fuel Used** 

Type Of Fuel Used

M.S.

**Stack Height Above Ground** 

36.5 MTR.

Stack Dia At The Top

1100.0 MM

**Material Of Construction** 

**BAG FILTER** 

**Attached APCS** 

Normal Operating Schedule

: NORMAL

**Ambient Temperature** 

18.0 °C

Flue Gas Temperature

52.0°C

**Velocity Of Flue Gases** 

: 8.1MTR./SEC.

Quantity Of Emission Discharged

: 27697.62 M<sup>3</sup>/Hr

S. No.	Test Parameter	Unit	Result	Test Method
	Particulate Matters,(PM)	mg/Nm³	9.6	IS-11255 (Part-1)

\*\*\*\*\*End of Test Report\*



AUTHORIZED SIGNATORY

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### **TEST REPORT**

TEST REPORT NO.:

ETS/1032/02/2024

DATE OF REPORT: 05.02.2024

## STACK EMISSION MONITORING AND ANALYSIS REPORT

31.01.2024

01.02.2024

05.02.2024

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling Analysis Start Date Analysis End Date** 

30.0 MIN **Duration Of Sampling** 1032 Sample ID No.

**ETS STAFF** Sampling Done By

ETS/STP/STACK-01 Sampling Method

: DG SET Stack Attached To 125.0 KVA Capacity Of Stack : 20.0 LPH **Quantity Of Fuel Used** 

: H.S.D Type Of Fuel Used 30.0 MTR. Stack Height Above Ground

350.0 MM Stack Dia At The Top M.S. **Material Of Construction** 

Attached APCS : ACOUSTIC ENCLOSURE

D.G. Set Comm. Date AFTER 01/04/2014 ( > 75 KW TO < 800 KW )

AS PER REQUIRMENTS **Normal Operating Schedule** 

18.0 °C **Ambient Temperature** : 110.0 °C Flue Gas Temperature

12.6 MTR./SEC. **Velocity Of Flue Gases** 4361.93 M<sup>3</sup>/Hr Quantity Of Emission Discharged

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM)	g/kw-hr	0.12	0.2	IS-11255 (Part-1)
2	Carbon Monoxide,(CO)	g/kw-hr	0.45	3.5	IS: 13270
3	Sulphur Dioxide,(SO <sub>2</sub> )	mg/Nm³	28.0	Not Specified	IS-11255 (Part-2)



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TEST REPORT NO .: ETS/1032/02/2024 **TEST REPORT** 

DATE OF REPORT: 05.02.2024

# STACK EMISSION MONITORING AND ANALYSIS REPORT

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
4	Oxide of Nitrogen (NOx ) + Hydro Carbon (HC)	g/kw-hr	1.41	4	IS-11255 (Part-7)

\*\*\*\*\*End of Test Report\*\*\*



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## TEST REPORT

TEST REPORT NO.:

ETS/1033/02/2024

DATE OF REPORT: 05.02.2024

# STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date Of Sampling** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

**Duration Of Sampling** 

30.0 MIN

Sample ID No.

1033

Sampling Done By

**ETS STAFF** 

Sampling Method

ETS/STP/STACK-01

Stack Attached To

**Capacity Of Stack** 

**DG SET** 

1250.0 KVA

**Quantity Of Fuel Used** 

130.0 LPH

Type Of Fuel Used

H.S.D

Stack Height Above Ground

30.0 MTR.

Stack Dia At The Top

350.0 MM

**Material Of Construction** 

M.S.

Attached APCS

ACOUSTIC ENCLOSURE

D.G. Set Comm. Date

ON OR AFTER 01/07/2005 ( > 800 KW )

**Normal Operating Schedule** 

AS PER REQUIRMENTS

**Ambient Temperature** 

: 18.0 °C : 250.0 °C

Flue Gas Temperature

14,2 MTR./SEC.

**Velocity Of Flue Gases** 

Quantity Of Emission Discharged

4915.82M3/Hr

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters (PM at 15% O <sub>2</sub> )	mg/Nm³	58.4	75	IS-11255 (Part-1)
2	Oxides of Nitrogen(NOx asNO <sub>2</sub> at 15% O <sub>2</sub> )	ppmv	265.0	7.10	IS-11255 (Part-7)
3	Carbon Monoxide (CO at 15% O <sub>2</sub> )	mg/Nm³	34.5	150	IS: 13270
4	Sulphur Dioxide,(SO <sub>2</sub> )	mg/Nm³	32.0	Not Specified	IS-11255 (Part-2)



AUTHORIZED SIGNATORY

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## **TEST REPORT**

TEST REPORT NO .:

ETS/1033/02/2024

DATE OF REPORT: 05.02.2024

## STACK EMISSION MONITORING AND ANALYSIS REPORT

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
5	Non Methane Hydro Carbon(NMHC at 15% O <sub>2</sub> )	mg/Nm³	43.8	100	ETS/STP/STACK-07

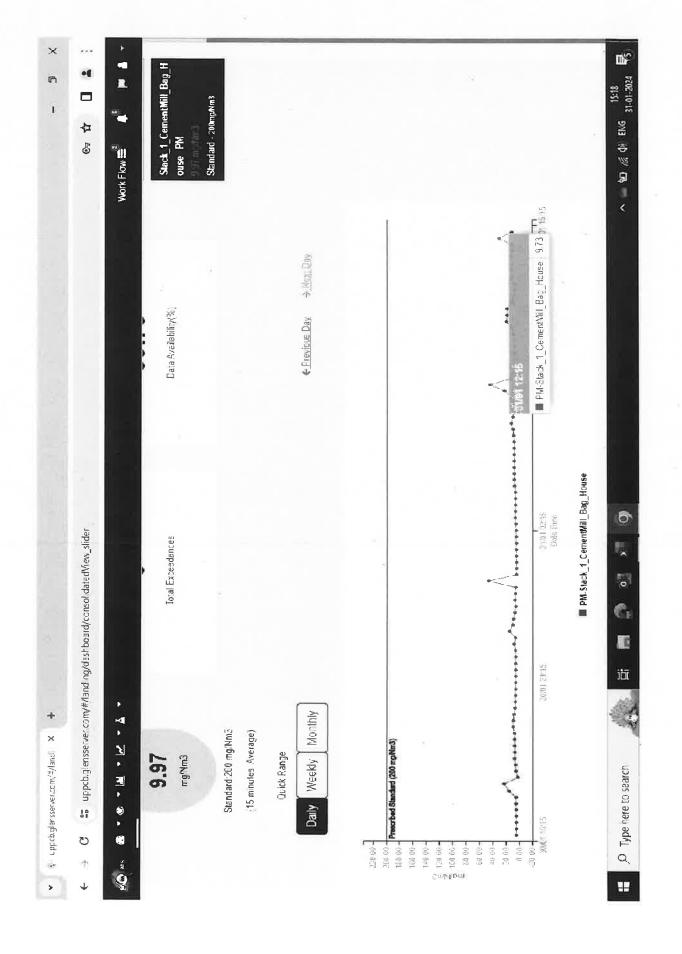
\*\*\*\*End of Test Report\*



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			J.K Village: S	J.K.CEMENT WORKS ,ALIGARH , age: Satha, Tehsil: Koil, District: Aligarh (U.P.)	WORKS, Koil, Distr	ALIGARH rict: Aligar	, th (U.P.)			
PARTIC	PARTICULATE MATTER	AATTER EM	EMISSION M	ON MONITORING REPORT	ING REF	ORT OF	CEMEN	IT MILL	OF CEMENT MILL (STACK EMISSION	MISSION)
				Oct 2	Oct 23 to March 24					
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in 'K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Duration of sampling (in Min.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
05-Oct-23		4.37	373	10.70	37.36	30.00	8.7		0.028	
10-Oct-23	CEMENT	4.37	372	10.55	36.93	30.00	7.2	7	0.023	
17-0ct-23	MILL	4.37	372	10.62	37.18	31.00	9.3	4.0	0.030	
28-Oct-23		4.37	371	19.01	37.24	30.00	8.4		0.027	
5-Nov-23		4.37	373	10.64	37.15	30.00	9.3		0.030	
9-Nov-23	CEMENT	4.37	372	10.69	37.42	30.00	11.11		0.036	
18-Nov-23	MILL	4.37	371	19.01	37.24	30.00	8.7	9.0	0.028	
23-Nov-23		4.37	372	69.01	37.42	31.00	9.3		0.030	
5-Dec-23		4.37	372	10.62	37.18	30.00	7.9		0.025	
9-Dec-23	CEMENT	4.37	372	10.55	36.93	30.00	10.8	7 0	0.034	
17-Dec-23	MILL	4.37	371	19.01	37.24	31.00	16.8	c.01	0.054	
29-Dec-23		4.37	372	69:01	37.42	30.00	6.4		0.021	
. ,		1.22		10.01	1000	00.00	, 0			
I-Jan-24		4.3/	3/1	10.01	37.24	30.00	9.0		0.031	
10-Jan-24	CEMENT	4.37	372	10.55	36.93	30.00	7.2	200	0.023	
15-Jan-24	MILL	4.37	372	10.69	37.42	31.00	7.5		0.024	
25-Jan-24		4.37	371	19:01	37.24	30.00	8.2		0.026	
6-Feb-24		4.37	371	19.01	37.24	30.00	9.3		0:030	
9-Feb-24	CEMENT	4.37	372	10.62	37.18	30.00	11.8	0	0.038	
17-Feb-24	MILL	4.37	373	10.64	37.15	30.00	8.7	2.0	0.028	
24-Feb-24		4.37	373	10.70	37.36	31.00	9.3		0:030	
									*	
2-Mar-24		4.37	373	10.64	37.15	30.00	7.9		0.025	
10-Mar-24	CEMENT	4.37	372	10.55	36.93	31.00	10.1	11.8	0.032	
17-Mar-24	MILL	4.37	373	10.64	37.15	30.00	10.8	w.S	0.035	
22-Mar-24		4.37	372	10.69	37.42	30.00	184		0.059	
		A Dic					101	34		

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# TEST REPORT

TEST REPORT NO .:

ETS/1034/02/2024

DATE OF REPORT:

05.02.2024

# WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Sampling

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

Sample ID No

1034

Sampling Done By

ETS STAFF

ampling Description

**GROUND WATER** 

Sampling Location

: BOREWELL NO-01

Sampling Method

: ETS/STP/WATER-02

Sample Quantity

: 2.0 + 0.5 Ltr

**Packing Condition** 

: SEALED

Packed In

: P.V.C. AND GLASS BOTTLE

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012)	Test Method	
					Permissible	4	
PHYSI	CAL & CHEMICAL PARAMETER	RS;					
1	Colour	Hazen	< 5.0	5	15	APHA 2120-B	
2	Odour	5400	Agreeable	Agreeable	Agreeable	APHA 2150-B	
3	Taste	w	Agreeable	Agreeable	Agreeable	APHA 2160-C	
4	Hq		7.38	6.5 - 8.5	No Relaxation	APHA 4500-H+	
5	Turbidity	NTU	<1.0	1	5	APHA 2130-B	
6	Total Dissolved Solids,(TDS)	mg/L	630.0	500	2000	APHA 2540-C	
7	Chlorine (Residual)	mg/L	<0.1	0.2	1	APHA 4500:(CI)-B	
8	Fluoride,(F)	mg/L	0.44	1	1.5	APHA 4500:(F-)-D	
9	Chloride,(CI)	mg/L	48.0	250	1000	APHA 4500:(Cl- )-B	
10	Sulphate,(SO <sub>4</sub> )	mg/L	65.0	200	400	APHA 4500:(SO <sub>4</sub> )-E	
11	Total Alkalinity,(CaCO3)	mg/L	130.0	200	600	APHA 2320-B	
12	Total Hardness,(CaCO <sub>3</sub> )	mg/L	174.0	200	600	APHA 2340-C	
13	Magnesium,(Mg)	mg/L	9.8	30	100	APHA 3500:(Mg)-B	
14	Nitrate (NO <sub>3</sub> )	mg/L	1.56	45	No Relaxation	APHA 4500⊗NO <sub>3</sub> -)-E	
15	Conductivity	µs/cm	926.0	Not Specified	Not Specified	APHA 2510-B	
16	Calcium,(Ca)	mg/L	53.0	75	200	APHA 3500:(Ca)-B	
17	Sulphide,(H <sub>2</sub> S)	mg/L	<0.01	0.05	No Relaxation	APHA 4500:(S <sub>2</sub> -)-D	



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AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-09, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

Quality Manager

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# TEST REPORT

**TEST REPORT NO.:** 

ETS/1034/02/2024

DATE OF REPORT:

05.02.2024

# WATER SAMPLE ANALYSIS REPORT

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012)	Test Method
				Desirable	Permissible	
18	Anionic Detergent,(MBAS)	mg/L	<0.01	0.2	1	APHA 5540-C
19	Oil & Grease, (O & G)	mg/L	NIL	Not Specified	Not Specified	APHA 5520-D
20	Ammonia,(as Total NH <sub>3</sub> -N)	mg/L	<0.01	0.5	No Relaxation	APHA 4500:(NH3)-C
21	Phenolic Compound,(C <sub>6</sub> H <sub>5</sub> OH)	mg/L	<0.001	0.001	0.002	APHA 5530-C
HEAV	METALS;-					
- 22	Barium,(Ba)	mg/L	<0.01	0.7	No Relaxation	APHA 3120B
23	Boron,(B)	mg/L	<0.01	0.5	2.4	APHA 4500:(B)
24	Chloramines (as Cl <sub>2</sub> )	mg/L	<1.0	4.0	No Relaxation	APHA 4500:(CI)-G
25	Copper,(Cu)	mg/L	<0.01	0.05	1.5	APHA 3120B
26	Manganese,(Mn)	mg/L	<0.01	0.1	0.3	APHA-3120B
27	Selenium,(as Se)	mg/L	<0.01	0.01	No Relaxation	APHA 3120B
28	Zinc,(Zn)	mg/L	<0.01	5	15	APHA-3120B
29	Cadmium,(Cd)	mg/L	<0.001	0.003	No Relaxation	APHA 3120B
30	Lead,(Pb)	mg/L	<0.01	0.01	No Relaxation	APHA-3120B
31	Mercury,(Hg)	mg/L	<0.001	0.001	No Relaxation	US EPA Method 200.7
32	Arsenic,(As)	mg/L	<0.01	0.01	No Relaxation	APHA 3120B
33	Total Chromium,(Cr)	mg/L	<0.01	0.05	No Relaxation	APHA-3120B
34	Nickel,(Ni)	mg/L	<0.01	0.02	No Relaxation	APHA-3120B
35	Aluminium,(Al)	mg/L	<0.01	0.03	0.2	APHA-3120B
36	Iron,(Fe)	mg/L	0.21	1	No Relaxation	APHA-3120B
	DBIOLOGICAL PARAMETER;					
37	Total Coliform	Per100mL	Absent	Shall Not I	Be Detectable	IS 15185
38	Escherichia coli	Per100mL	Absent	Shall Not I	Be Detectable	IS 15185 ***End of Test Report****



For ENVIRO-TECH SERVICES AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-09, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

Quality Manager

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An Analytical Laboratory



## (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



## **TEST REPORT**

TEST REPORT NO .:

ETS/1035/02/2024

DATE OF REPORT:

05.02.2024

# WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Sampling** 

31.01.2024 01.02.2024

**Analysis Start Date Analysis End Date** 

05.02.2024

Sample ID No Sampling Done By 1035

ampling Description

**ETS STAFF GROUND WATER** 

**Sampling Location** 

**BOREWELL NO-02** 

**Sampling Method** 

: ETS/STP/WATER-02

Sample Quantity **Packing Condition**  2.0 + 0.5 Ltr **SEALED** 

Packed in

P V C. AND GLASS BOTTLE

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012 )	Test Method
				Desirable	Permissible	
PHYS	ICAL & CHEMICAL PARAMETER	RS;				
1	Colour	Hazen	< 5.0	5	15	APHA 2120-B
2	Odour	24,640	Agreeable	Agreeable	Agreeable	APHA 2150-B
3	Taste	(9/8/9)	Agreeable	Agreeable	Agreeable	APHA 2160-C
4	pH	50,100	7.49	6.5 - 8.5	No Relaxation	APHA 4500-H+
5	Turbidity	NTU	<1.0	1	5	APHA 2130-B
6	Total Dissolved Solids,(TDS)	mg/L	568.0	500	2000	APHA 2540-C
7	Chlorine (Residual)	mg/L	<0.1	0.2	1	APHA 4500:(CI)-B
8	Fluoride,(F)	mg/L	0.72	1	1.5	APHA 4500:(F-)-D
9	Chloride,(CI)	mg/L	62.0	250	1000	APHA 4500:(Cl- )-
10	Sulphate,(SO <sub>4</sub> )	mg/L	57.0	200	400	APHA 4500:(SO <sub>4</sub> )-E
11	Total Alkalinity (CaCO3)	mg/L	134.0	200	600	APHA 2320-B
12	Total Hardness,(CaCO <sub>3</sub> )	mg/L	192.0	200	600	APHA 2340-C
13	Magnesium,(Mg)	mg/L	12.5	30	100	APHA 3500:(Mg)-B
14	Nitrate,(NO <sub>3</sub> )	mg/L	1.71	45	No Relaxation	APHA 4500@NO₃-)-
15	Conductivity	µs/cm	821.0	Not Specified	Not Specified	APHA 2510-B
16	Calcium,(Ca)	mg/L	56.0	75	200	APHA 3500:(Ca)-B
17	Sulphide,(H <sub>2</sub> S)	mg/L	<0.01	0.05	No Relaxation	APHA 4500:(S <sub>2</sub> -)-D

CHECKED BY SHRADDHA GUPTA FOR ENVIRO-TECH SERVICES

Quality Manager

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## **TEST REPORT**

TEST REPORT NO .: ETS/1035/02/2024 DATE OF REPORT: 05.02.2024

# WATER SAMPLE ANALYSIS REPORT

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012)	Test Method
				Desirable	Permissible	
18	Anionic Detergent,(MBAS)	mg/L	<0.01	0.2	1	APHA 5540-C
19	Oil & Grease, (O & G)	mg/L	NIL	Not Specified	Not Specified	APHA 5520-D
20	Ammonia,(as Total NH <sub>3</sub> -N)	mg/L	<0.01	0.5	No Relaxation	APHA <b>4</b> 500:(NH3)-C
21	Phenolic Compound, (C <sub>6</sub> H <sub>5</sub> OH)	mg/L	<0.001	0.001	0.002	APHA 5530-C
HEAV	Y METALS;-	•				145
22	Barium,(Ba)	mg/L	<0.01	0.7	No Relaxation	APHA 3120B
23	Boron,(B)	mg/L	<0.01	0.5	2.4	APHA 4500:(B)
24	Chloramines (as Cl <sub>2</sub> )	mg/L	<1.0	4.0	No Relaxation	APHA 4500:(CI)-G
25	Copper,(Cu)	mg/L	<0.01	0.05	1,5	APHA 3120B
26	Manganese,(Mn)	mg/L	<0.01	0.1	0.3	APHA-3120B
27	Selenium,(as Se)	mg/L	<0.01	0.01	No Relaxation	APHA 3120B
28	Zinc,(Zn)	mg/L	<0.01	5	15	APHA-3120B
29	Cadmium,(Cd)	mg/L	<0.001	0.003	No Relaxation	APHA 3120B
30	Lead,(Pb)	mg/L	<0.01	0.01	No Relaxation	APHA-3120B
31	Mercury,(Hg)	mg/L	<0.001	0.001	No Relaxation	US EPA Method 200.
32	Arsenic,(As)	mg/L	<0.01	0.01	No Relaxation	APHA 3120B
33	Total Chromium,(Cr)	mg/L	<0.01	0.05	No Relaxation	APHA-3120B
34	Nickel,(Ni)	mg/L	<0.01	0.02	No Relaxation	APHA-3120B
35	Aluminium,(Al)	mg/L	<0.01	0.03	0.2	APHA-3120B
36	Iron,(Fe)	mg/L	0.17	1	No Relaxation	APHA-3120B
	OBIOLOGICAL PARAMETER;					
37	Total Coliform	Per100mL	Absent	Shall Not	Be Detectable	IS 15185
38	Escherichia coli	Per100mL	Absent	Shall Not	Be Detectable	IS 15185 ***End of Test Report***



FOR ENVIRO-TECH SERVICES

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# TEST REPORT

TEST REPORT NO .:

ETS/1037/02/2024

DATE OF REPORT: 05.02.2024

# WASTE WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Sampling** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

Sample ID No

1037

Sampling Done By

**ETS STAFF** 

Sampling Description

BEFORE TREATMENT

**Sampling Location** 

S.T.P-INLET

Sampling Method

ETS/STP/WATER-02

Sample Quantity

2.0 Ltr. : SEALED

**Packing Condition** 

Packed In

P.V.C. CANE

S. No.	Test Parameter	Unit	Result	Test Method
1	pH	9494	8.91	APHA 4500-H+
2	Total Suspended Solids,(TSS)	mg/L	145.2	APHA 2540-D
3	Oil & Grease, (O & G)	mg/L	9.6	APHA 5520-D
4	Biological Oxygen Demand(BOD <sub>3d</sub> 27°C)	mg/L	57.0	IS: 3025 (Part-44)
5	Chemical Oxygen Demand,(COD)	mg/L	480.0	APHA 5220-B

\*\*\*\*\*End of Test Report\*\*\*\*



For ENVIRO

AUTHORIZED SIGNATORY Quality Manager

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## TEST REPORT

TEST REPORT NO .:

ETS/1036/02/2024

DATE OF REPORT: 05.02.2024

# WASTE WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Sampling** 

31.01.2024

**Analysis Start Date** 

01.02.2024

**Analysis End Date** 

05.02.2024

Sample ID No

1036

Sampling Done By

**ETS STAFF** 

**Sampling Description** 

AFTER TREATMENT

**Sampling Location** 

S.T.P-OUTLET

Sampling Method

ETS/STP/WATER-02

**Sample Quantity Packing Condition**  2.0 Ltr. SEALED

Packed In

P.V.C. CANE

S. No.	Test Parameter	Unit	Result		ation/Limit er CPCB)	Test Method
				Inland Surface Water	Public Sewers	
1	pH	****	7.34	5.5 - 9.0	5.5 - 9.0	APHA 4500-H+
2	Total Suspended Solids,(TSS)	mg/L	31.7	100	600	APHA 2540-D
3	Oil & Grease, (O & G)	mg/L	4.2	10	20	APHA 5520-D
4	Biological Oxygen Demand(BOD <sub>3d</sub> 27°C)	mg/L	18.0	30	350	IS: 3025 (Part-44)
5	Chemical Oxygen Demand,(COD)	mg/L	92.0	250	Not Specified	APHA 5220-B

\*\*\*\*\*End of Test Report\*\*



For ENVIRO-TEGH SERVICES

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Water Withdra	LUCT 23 TO	iviar 24 in K	١L

Month	Bore -2	Bore-1	Total
23-Oct	2979.26	357.44	3336.70
23-Nov	2291.87	222.38	2514.25
23-Dec	2920.31	225.83	3146.14
24-Jan	2703.47	211.52	2914.99
24-Feb	3045.43	218.67	3264.10
24-Mar	3724.10	394.44	4118.54
	Total		19294.72

Chaelcred 194





An Analytical Laboratory



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## TEST REPORT

**TEST REPORT NO.:** 

ETS/1018/02/2024

DATE OF REPORT: 05.02.2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

01.02.2024

**Duration Of Monitoring** 

24 HOURS

Sample ID No

1018

**Monitoring Done By** 

: ETS STAFF

**Sampling Location** 

PLANT BOUNDARY TOWARDS EAST DIRECTION

**Sampling Method** 

ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq :dB (A)	64.2	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	51.4	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*



FOR ENVIRO-TECH SERVICES

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## **TEST REPORT**

TEST REPORT NO.:

ETS/1019/02/2024

DATE OF REPORT: 05.02.2024

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

01.02.2024

**Duration Of Monitoring** 

24 HOURS

Sample ID No

1019

**Monitoring Done By** 

**ETS STAFF** 

Sampling Location

PLANT BOUNDARY TOWARDS NORTH DIRECTION

**Sampling Method** 

ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq :dB (A)	65.2	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	63.8	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*End of Test Report\*\*\*\*\*



FOR ENVIRO-TECH SERVICES

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# **TEST REPORT**

TEST REPORT NO.:

ETS/1020/02/2024

DATE OF REPORT: 05.02.2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

: 01.02.2024

**Duration Of Monitoring** 

24 HOURS

Sample ID No

: 1020

**Monitoring Done By** 

: ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS WEST DIRECTION (PROJECT OFFICE)

**Sampling Method** 

ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq :dB (A)	65.2	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	52.4	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report



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### **TEST REPORT**

TEST REPORT NO .:

ETS/1021/02/2024

DATE OF REPORT: 05.02.2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

01.02.2024

**Duration Of Monitoring** 

24 HOURS

Sample ID No

1021

**Monitoring Done By** 

**ETS STAFF** 

**Sampling Location** 

PLANT BOUNDARY TOWARDS SOUTH DIRECTION

(NEAR CCR BUILDING)

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq :dB (A)	67.1	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	58.6	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*

RIZED SIGNATORX

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

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# **TEST REPORT**

TEST REPORT NO.:

ETS/1022/02/2024

DATE OF REPORT: 05.02.2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

31.01.2024

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1022

**Monitoring Done By** 

: ETS STAFF

**Sampling Location** 

**COMPRESSOR ROOM AREA** 

**Sampling Method** 

: ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
1	Indoor Noise Level- Day Time	dB (A)	75.4	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*

CHECKED BY SHRADDHA GUPTA

FOR ENVIRO-TEC

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

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### **TEST REPORT**

TEST REPORT NO.:

ETS/1023/02/2024

DATE OF REPORT: 05.02.2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

31.01.2024

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1023

**Monitoring Done By** 

**ETS STAFF** 

Sampling Location

CEMENT MILL AREA

**Sampling Method** 

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
	Indoor Noise Level- Day Time	dB (A)	71.5	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*

CHECKED BY SHRADDHA GUPTA ENVIRO-TECH SERVICES

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An Analytical Laboratory



# (A GOVERNMENT APPROVED LAB)

Plot No. 1/32, S.S. of G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



## **TEST REPORT**

TEST REPORT NO.:

ETS/1024/02/2024

DATE OF REPORT: 05.02.2024

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

31.01.2024

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1024

Monitoring Done By

**ETS STAFF** 

**Sampling Location** 

UNLOADING AREA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

: INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
1	Indoor Noise Level- Day Time	dB (A)	68.2	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*



AUTHORIZED SIGI

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### **TEST REPORT**

TEST REPORT NO.:

ETS/1025/02/2024

DATE OF REPORT: 05.02,2024

# NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

Monitoring End Date

31.01.2024

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1025

**Monitoring Done By** 

**ETS STAFF** 

**Sampling Location** 

PACKING PLANT AREA

**Sampling Method** 

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
1	Indoor Noise Level- Day Time	dB (A)	78.2	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*





AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

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# **TEST REPORT**

TEST REPORT NO.:

ETS/1026/02/2024

DATE OF REPORT: 05.02,2024

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

31.01.2024

**Duration Of Monitoring** 

16 MINUTES (AT 1 MINUTES INTERVAL EACH POINT)

Sample ID No

1026

**Monitoring Done By** 

**ETS STAFF** 

Sampling Location

1.0 METER AWAY FROM ACOUSTIC ENCLOSURE- DG. SET1250 KVA

Sampling Method

ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	DG Noise Level	dB (A)	70.8	75	IS: 9876

Remark: All doors of acoustic enclosure closed and DG set running at the time of monitoring.

\*\*\*\*\*End of Test Report\*





Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

### Note:-

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## **TEST REPORT**

TEST REPORT NO.:

ETS/1027/02/2024

DATE OF REPORT: 05.02.2024

### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

: 31.01.2024

**Monitoring Start Date** 

31.01.2024

**Monitoring End Date** 

31.01.2024

**Duration Of Monitoring** 

16 MINUTES (AT 1 MINUTES INTERVAL EACH POINT)

Sample ID No

1027

**Monitoring Done By** 

**ETS STAFF** 

Sampling Location

1.0 METER AWAY FROM ACOUSTIC ENCLOSURE- DG. SET125 KVA

Sampling Method

ETS/STP/NOISE-01

**Category Of Area** 

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	DG Noise Level	dB (A)	64.8	75	IS: 9876

Remark: All doors of acoustic enclosure closed and DG set running at the time of monitoring.

\*\*\*\*\*End of Test Report\*\*\*\*\*



AUTHORIZED SIGNATORX

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019 Quality Manager

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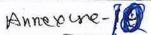
J.K.CEMENT WORKS, ALIGARH, Village: Satha, Tehsil: Koil, District: Aligarh (U.P.)

		QUARTERLY		EVEL MONI	NOISE LEVEL MONITOIRNG RESULT		
Sr.No.	Month	Day / Night	COMPRESSOR ROOM AREA	CEMENT MILL AREA	UNLOADING AREA	PACKING PLANT AREA	Near DG set
1	Oct-23	Day	67.10	67.20	68.50	68.20	Not Running
2	Nov-23	Day	68.80	64.40	66.20	64.80	Not Running
က	Dec-23	Day	66.4	67.4	68.1	8.99	Not Running
4	Jan-24	Day	68.1	66.2	68.5	68.2	Not Running
5	Feb-24	Day	68.8	64.4	66.2	64.8	Not Running
9	Mar-24	Day	75.6	77.4	79.1	76.8	Not Running

Cheked By

**Monitored By** 







### JK Cement Limited

### CORPORATE ENVIRONMENT POLICY

JK Cement Limited is committed to ensure clean, green and healthy environment for sustainable development through:

> By ensuring that the activities of the company comply with all the relevant laws, regulations and industry and applicable codes of standards and practices, as well as to take any additional measures considered necessary.

> By involving all employees in implementation of the Company's policy and imparting appropriate training, providing for dissemination of information to employees on Environmental objectives and performance through suitable communication networks.

> By involving the Suppliers, Vendors, Customers, Clients and other Business Associates to promote awareness among them for their responsibility towards Environment and to encourage their participation in achieving our Environmental Goals.

> Continuously improve in effectiveness of environmental management with proper systems to prevent, mitigate and control environmental impacts due to operations across the value chain and local community.

> By building awareness to all stakeholders including employees, customers, vendors etc. on environmental issues as well as compliance of relevant environmental legislation by implementing the environmental management system.

> By improvement in environment management, efficient use of natural resources, energy & plant equipment.

> By promoting reuse and recycling wastes, reduction in emission, noise, waste and greenhouse gases.

> By greenbelt development for local bio-diversity management and conservation in coalition with local communities, authorities and other stakeholders.

By reporting of non-compliances (if any), violations of environmental norms of the conditions of environment clearance/ consent/ NOC/ authorization and permission etc. relevant to the environmental conditions, wherever required to the director and occupier by the respective Unit Head, Administrative Head, Technical Head and Environment Head so as to fulfil the deviation from compliances as and when required.

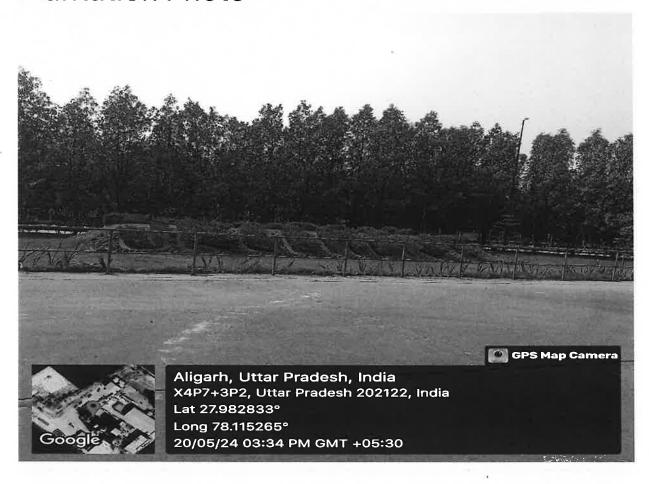
J.K. Cement is implementing due diligence as an essential activity in mergers and acquisitions (M&A) transactions.

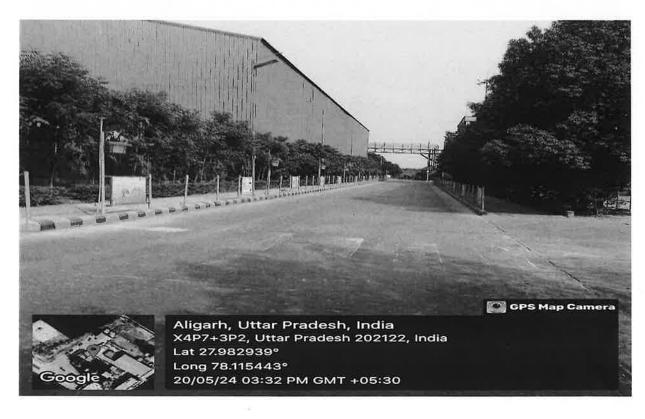
This policy will be reviewed periodically and updated as may be required. This Policy shall be made known to all our customers and stakeholders, apart from all our employees.

Rajnish Kapur

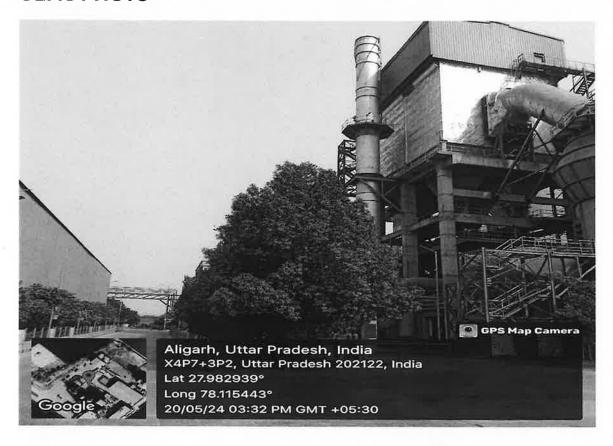
**Chief Operating Officer** 

# **Plantation Photo**





# **CEMS PHOTO**



# **AAQMS PHOTO**

